

Next-Gen Ion-Sensing Tech for Multiplex Element Monitoring and e-Tongue Apps

次世代離子感測技術於多通道元素監測與電子舌應用

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Outlines of This Talk

1. How Sensor and AI Tech Reshape Agriculture?
2. R&Ds of Intelligent Biosensing Systems
3. R&Ds of Next-Gen. Ion Sensing Technology
4. Smart Multiplex Ion Detection for Hydroponics
5. Smart Electronic Tongue for Machine Taste
6. Concluding Remarks

1. Reshape Agri with Sensors and AI

A Robot Farmer w/ CCD Sensor and AI



**MIT
Technology
Review**

New autonomous farm wants to produce food without human workers

Down on a new robot farm, machines tend rows of leafy greens under the watch of software called “The Brain.”



Logics of Smart Agri 4.0 w/ Sensors & AI



<http://www.fao.org/family-farming/detail/en/c/897026/>



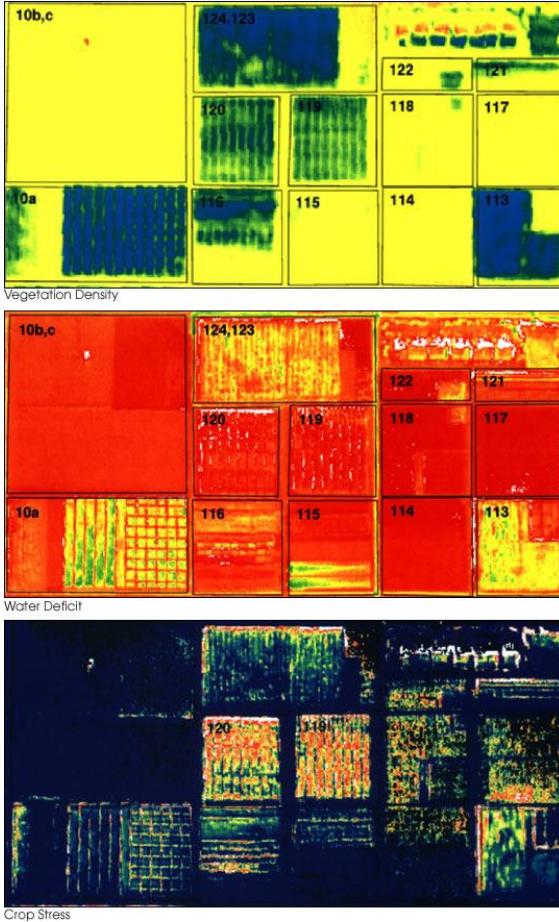
- Interconnection
- Information transparency
- Technical assistance
- Decentralized decisions

Sensors → Data → Analysis → Information → Service

nowadays AI algorithms



Machine Vision Reshapes Agri with High-Content & Precise Information



False-color images demonstrate remote satellite sensing for precision farming.



A sensor on a tractor's canopy that records light reflection of crops, calculates fertilisation recommendations and then varies the amount of fertilizer spread



Pteryx UAV, a civilian UAV for aerial photography and photo mapping with roll-stabilised camera head

https://en.wikipedia.org/wiki/Precision_agriculture



Chemical/Bio-Sensors Needed for “Smarter” Agri. Especially When Seeing ISN’T Believing



Soil Elements



Hydroponics



Aquaculture



Beverages & Drinks



Coffee Flavors



Clinical Samples

(contains images from the Internet)



Bio/Chemical Sensor Challenge: Limited, Costly Options for AI-Driven Agri.

1. Physical Sensors:

- **Temperature sensor**
- Image sensor
- Illuminance sensor
- **Electrical conductivity meter**

2. Chemical Sensors:

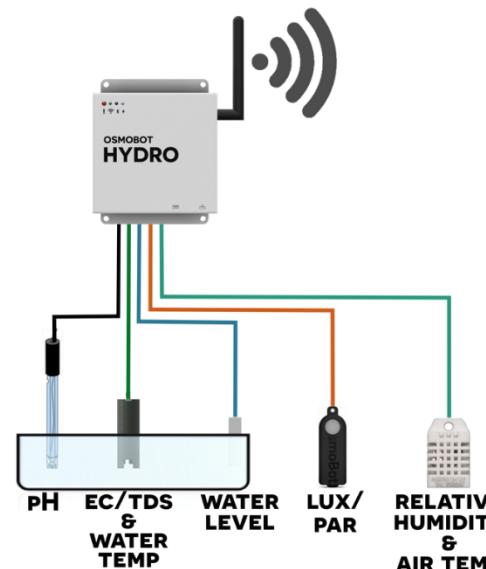
- **pH meter**
- Humidity sensor
- **Ion-selective electrodes (ISEs)**

3. Instrumental Analysis:

- Spectrophotometer
- HPLC
- AA and ICP-MS

(contains images from the Internet)

Sensors for Nutrient Monitoring



YOUR
OSMOBOT
CONNECTS
VIA
WIFI
TO THE
INTERNET

ACCESS
THE
HEALTH
OF
YOUR
SYSTEM
ANYTIME
ANYWHERE



2. Intelligent Biosensing Systems - From Biomed to Smart Agri.

Overview of the R&D Activities at an Intelligent Biosensing Lab, NTU BME

(former Biomolecular Device Lab since 2005)

We innovate intelligent bio-sensing systems with fusion of frontier electrochemistry, biochemistry, nano-devices and “SMART” tech.



<https://chenlinchi.wixsite.com/ibslab>



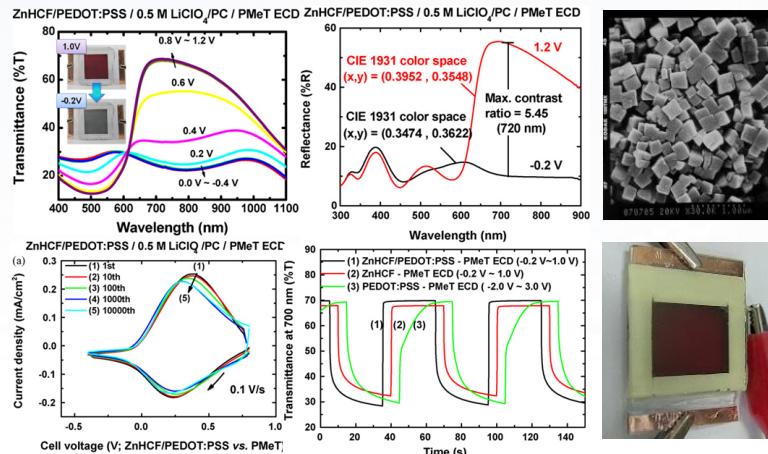
Scopus

ID: 7409439070



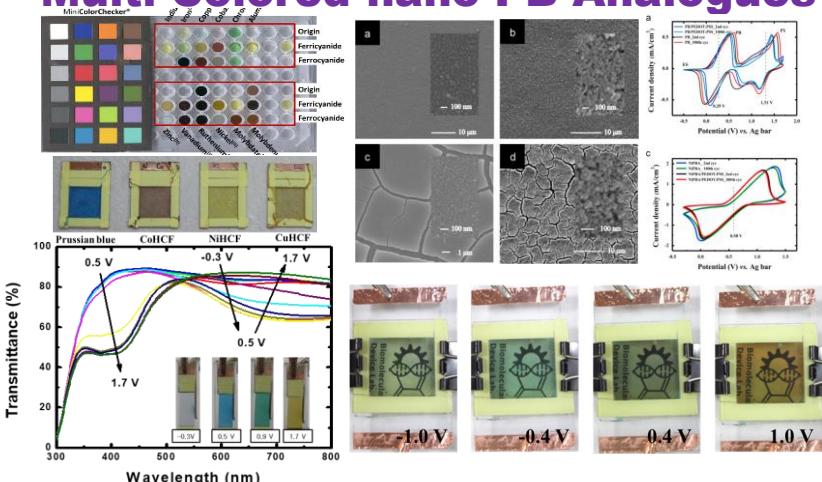
From Nanomaterials to Sensor Materials

High ΔR Electrochromic Display



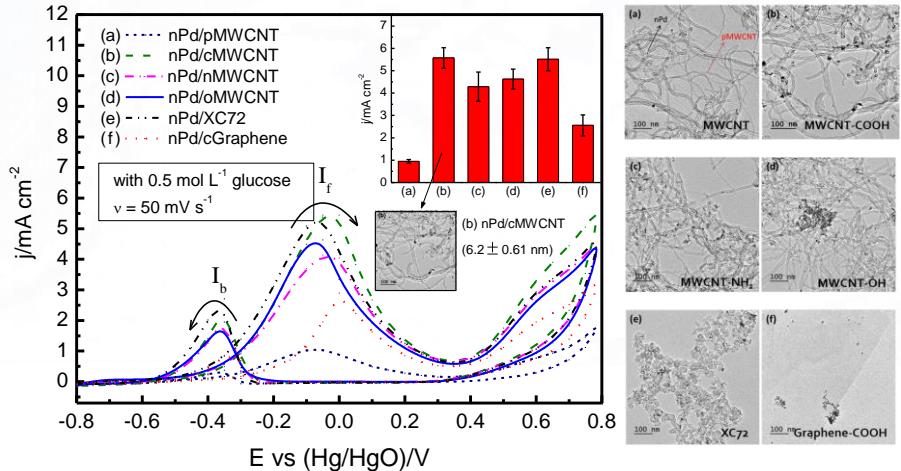
Electrochim. Acta (2010) 55, 3966

Multi-Colored nano-PB Analogues



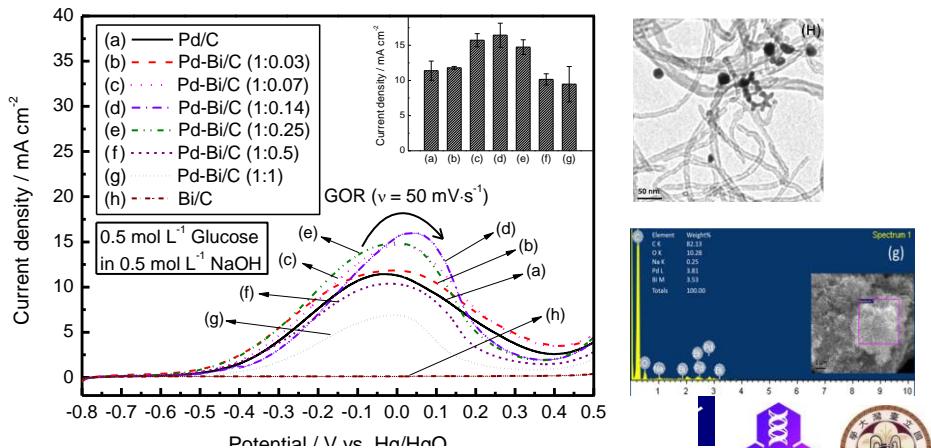
Sol. Energy Mater. Sol. Cell. (2016) 145, 26

nPd/Functionalized MWCNT for GOR



Electrochim. Acta (2015) 152, 408

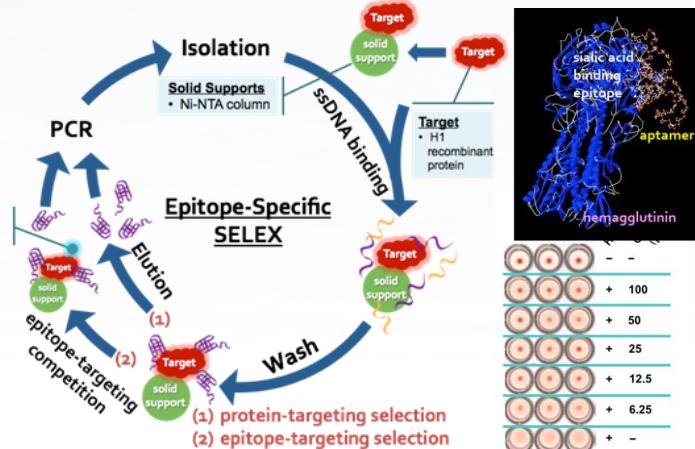
Binary Palladium–Bismuth Nanocatalyst



J. Power Sources (2015) 287, 323

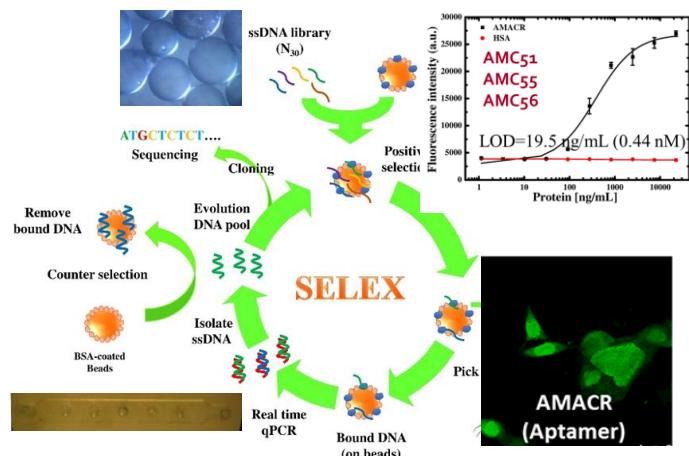
Artificial Evolution of DNA Aptamers

Epitope-Specific SELEX for H1



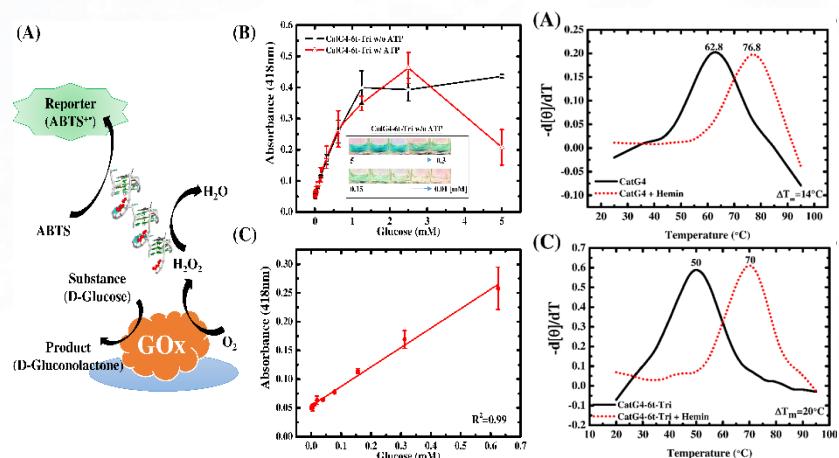
Chem. Commun. (2014) 50, 8719

Single-Bead SELEX for AMACR



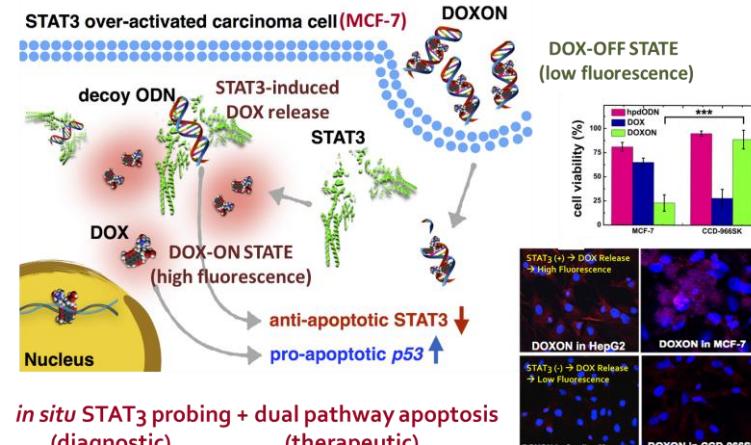
Biosens. Bioelectron. (2014) 62, 106

Artificial HRP DNAzyme Design



Anal. Chim. Acta (2015) 856, 96

Intracellular Targeted Theranostics



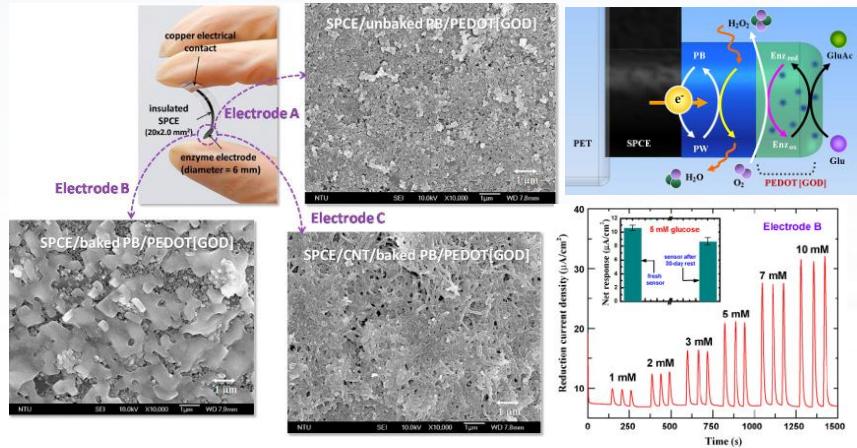
in situ STAT3 probing + dual pathway apoptosis (diagnostic)

Chem. Commun. (2015) 50, 13309



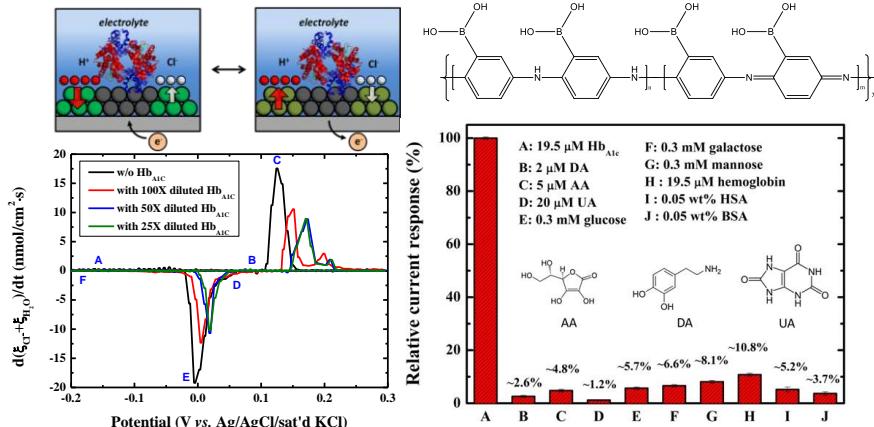
Nano-Biosensor and Biochip Platforms

Reusable Enzymatic Glucose Sensor



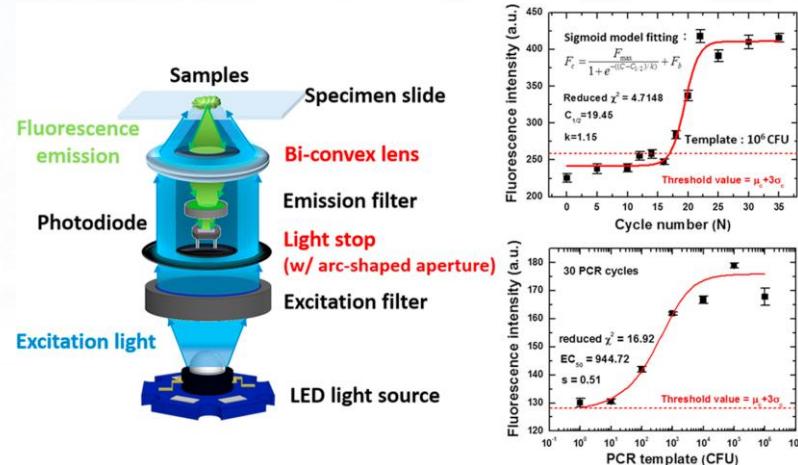
Biosens. Bioelectron. (2009) 24, 2015

Label-free Ion-Flux Immunosensor



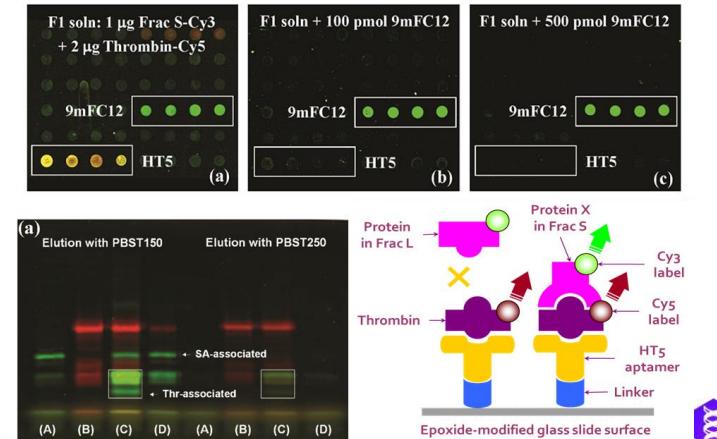
Biosens. Bioelectron. (2015) 63, 317

Confocal Epifluorescent DNA Sensor



Biosens. Bioelectron. (2018) 100, 71

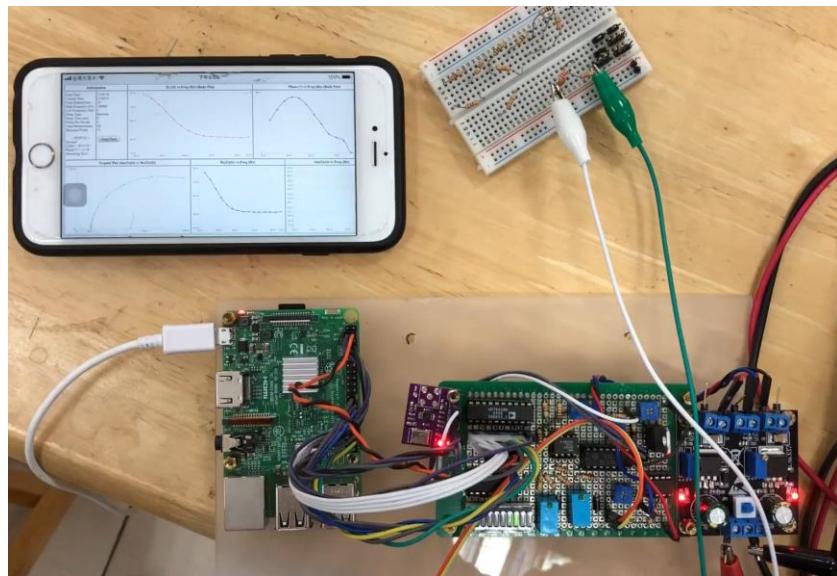
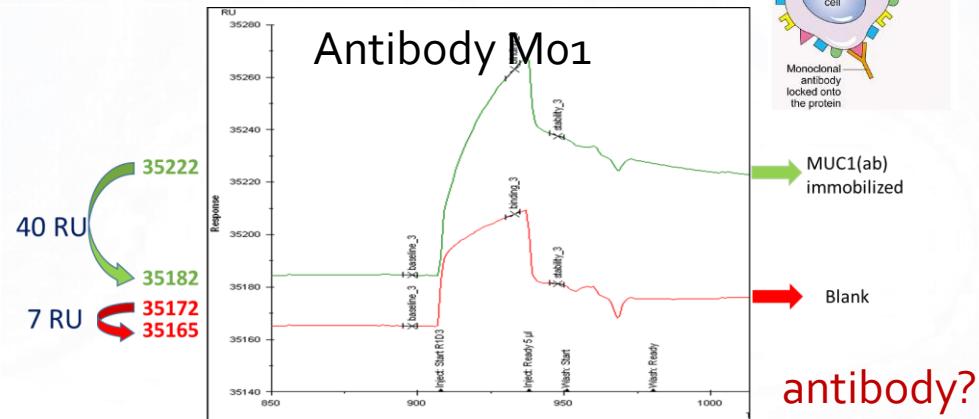
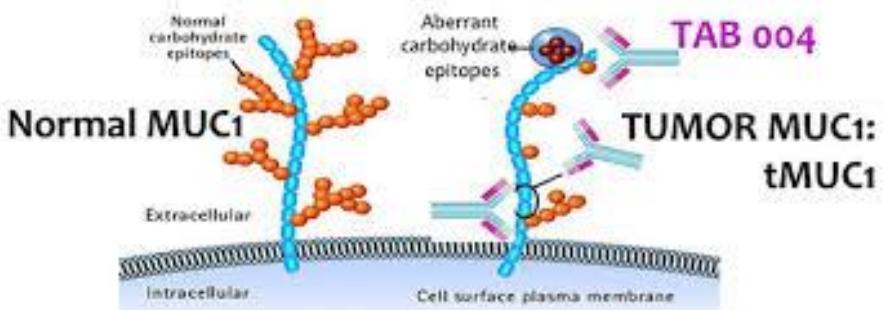
Aptamer Chip for Protein Detection



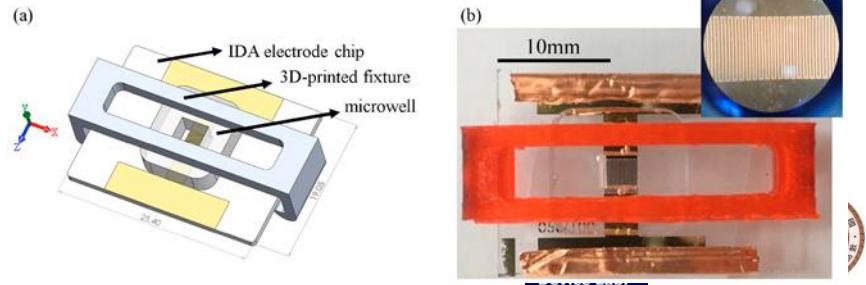
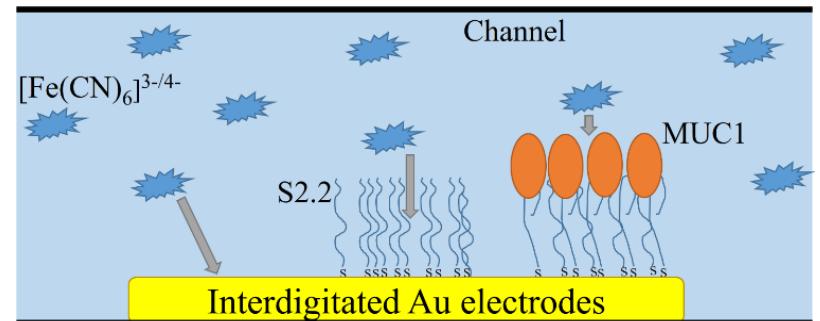
Biosens. Bioelectron. (2013) 42, 248



On the Smartphone-assisted Diagnostics



From Biochip to Smart Cancer Diagnostics



Ion-Sensing Project for Plant Factory

1. Ion-selective electrodes (ISEs) available but

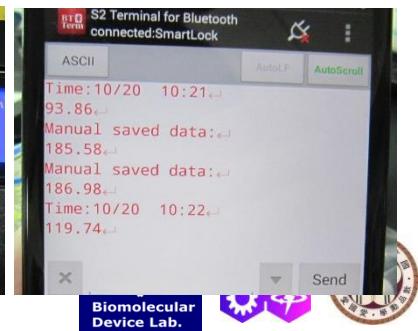
- costly (500-1k USD per ISE)
- bulky (like a pH meter)
- not for real-time monitoring

2. To date, a EC (mS/cm) meter is used to monitor a sum ion effect.

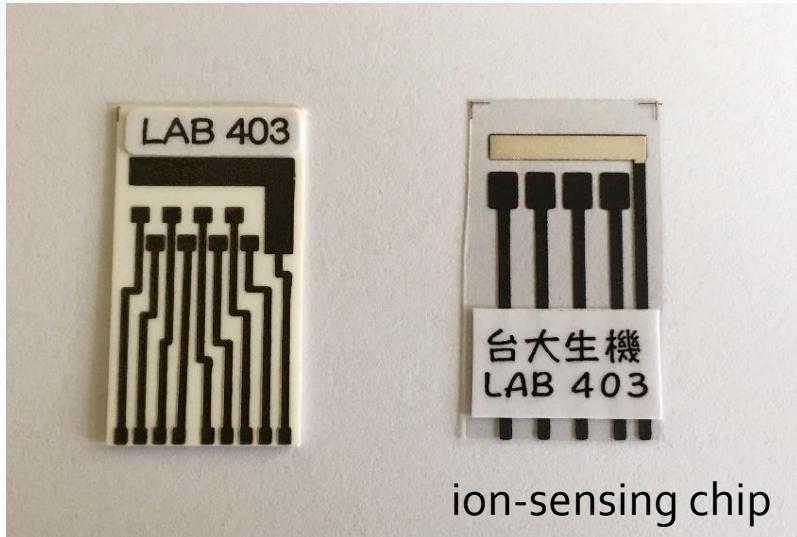
3. Need new ISEs capable of

- **low cost** → SPCE-based
- **miniaturization** → all-solid-state
- **informative** → all elements
- **real-time monitoring** → stability
- **IoT** → smartphone sensing

NTU BME's ISE Tech R&Ds
(since 2010 in LC Chen's Lab)

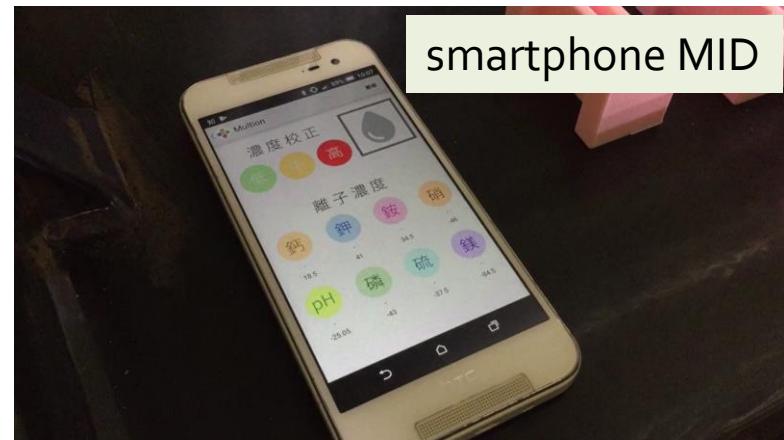
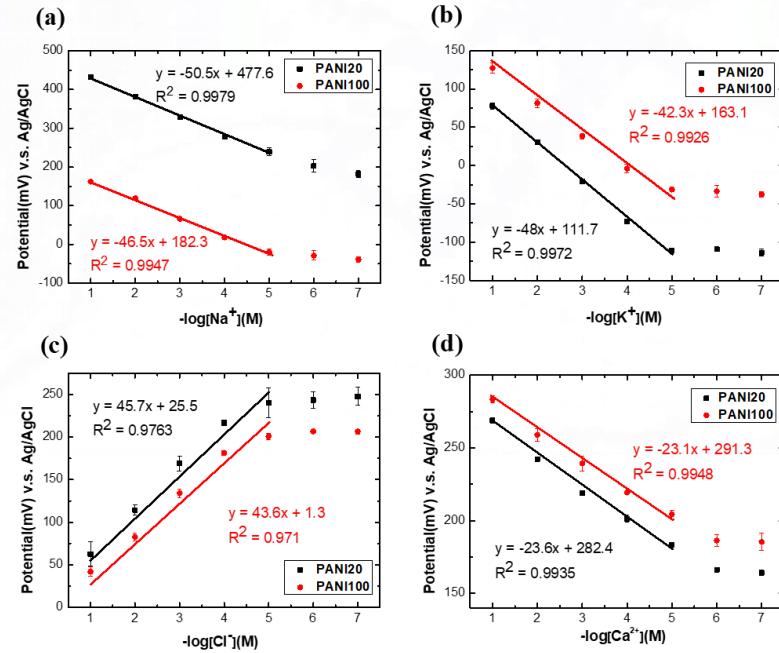


Next-Generation Ion-Sensing Chip & Smart Multiplex Ion Detection



ion-sensing chip

1. Detectable Elements: NO_3^- , NH_4^+ , Na^+ , K^+ , Cl^- , Ca^{2+} , Mg^{2+} , SO_4^{2-} , HPO_4^{2-} , H^+
2. Detection range: $10^{-1} \sim 10^{-5} \text{ M}$
3. Solid-contact ISE array w/ a wireless detection module
4. Smartphone APP real-time reading



(Taiwan Patent Pending)



3. Techs behind Next-Gen. Ion Sensing

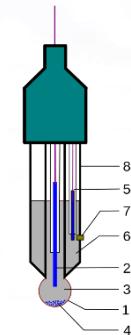
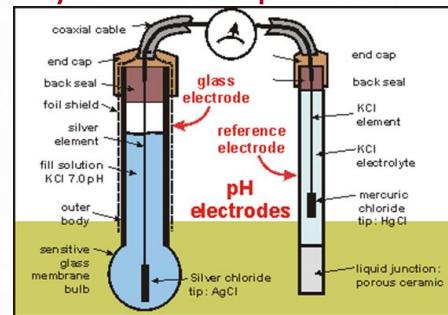


Evolution of Ion Sensors: From a pH Glass Electrode to a Solid-Contact ISE

High material cost, bulky, not possible for ISE array-on-a-chip

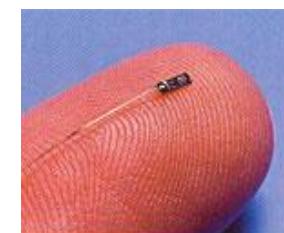
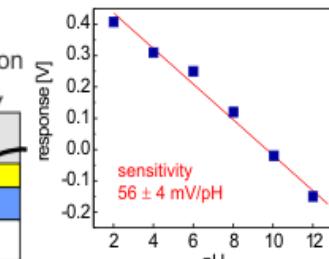
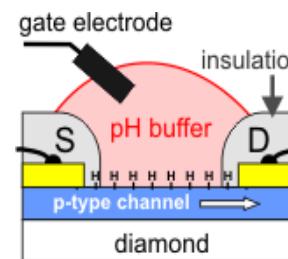
1. First-Gen. ISEs (1950s-1960s)

- pH glass electrode*
- inner solution-type ISE*
- (required Ag/AgCl, internal soln)



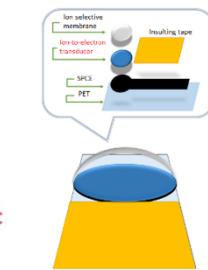
2. Second-Gen. ISEs (1970s-1980s)

- ion-selective field effect transistor (ISFET)*
- coated wire electrode (ISE)
- ISE array (electronic tongue) *



3. Third-Gen. ISEs (1990s-now)

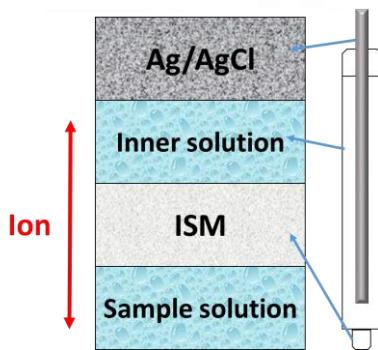
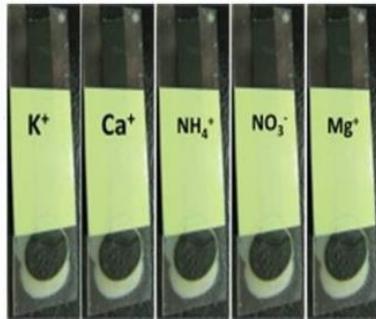
- thin-film electrode
- **solid-contact ISE***



Anal. Chem., 1992, 64 (21), pp 2496–2501

Low material cost, miniaturized, possible for ISE array-on-a-chip

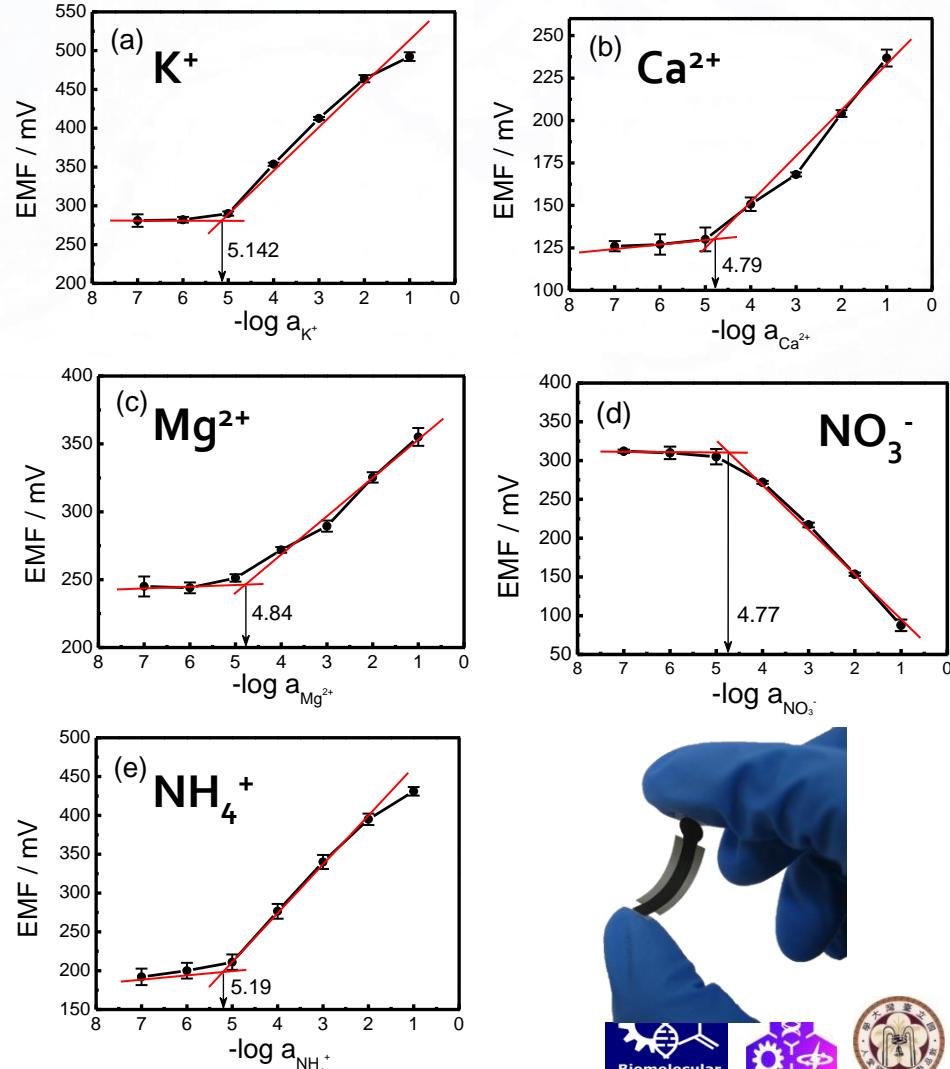
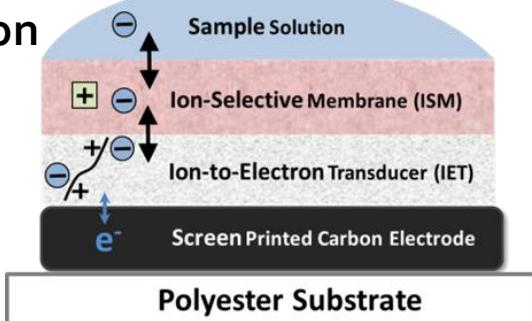
Solid-Contact: Size and Cost Advantages



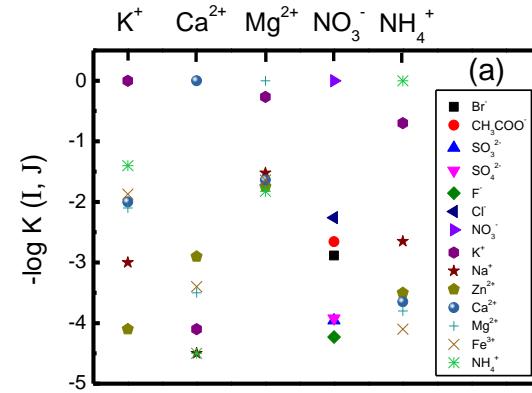
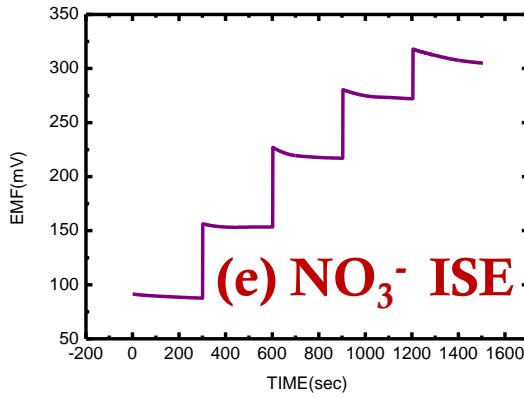
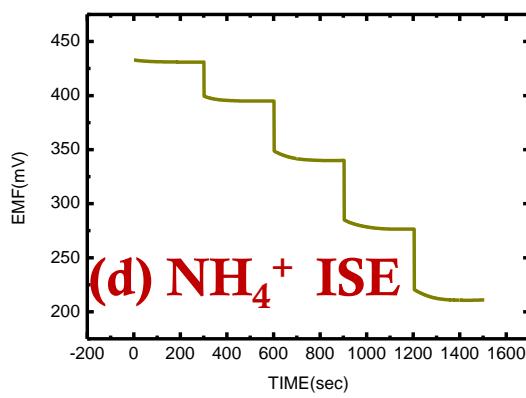
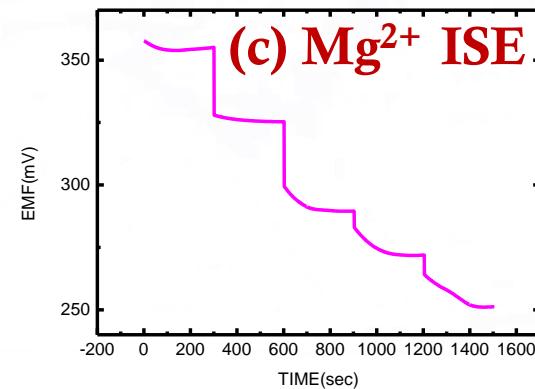
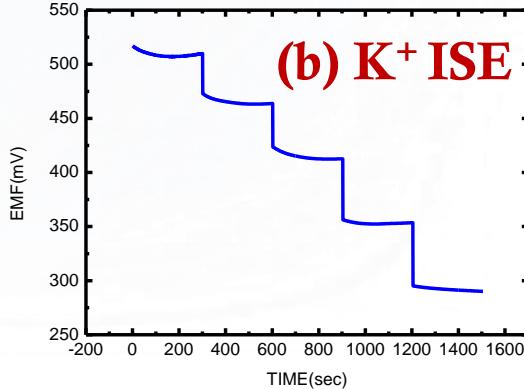
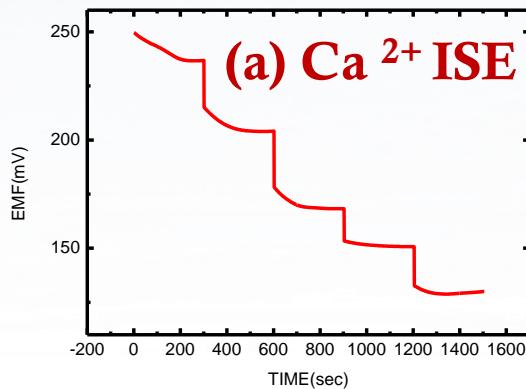
Use a **solid contact** to replace the inner reference solution



ion-to-electron transducer = solid contact



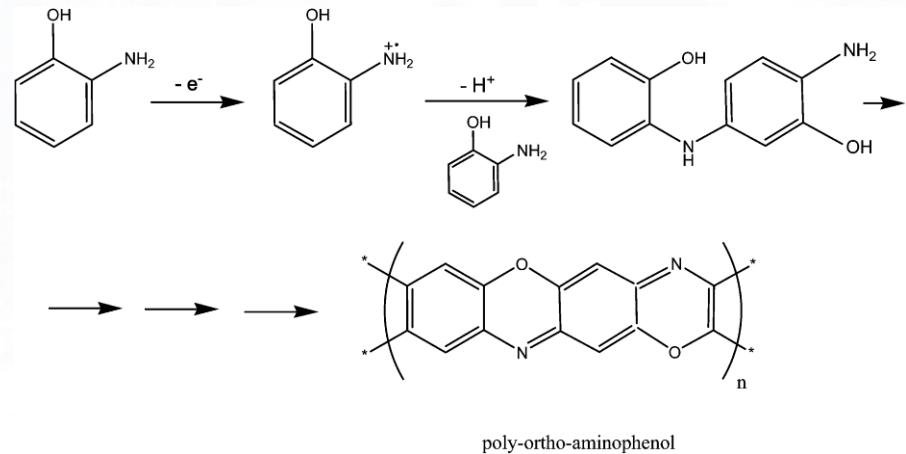
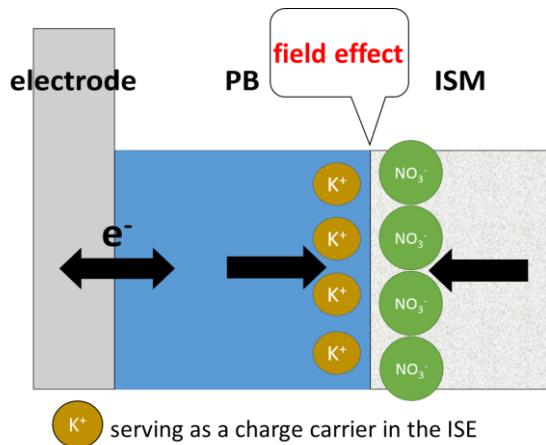
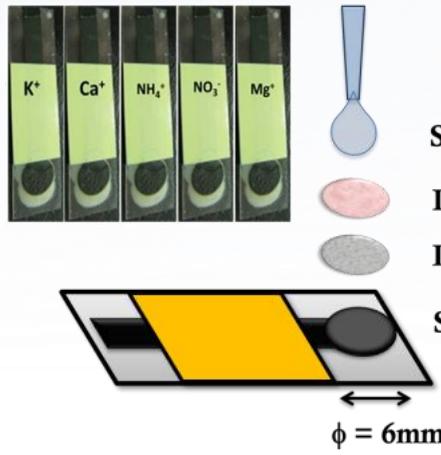
Fast Response & Satisfactory Selectivity



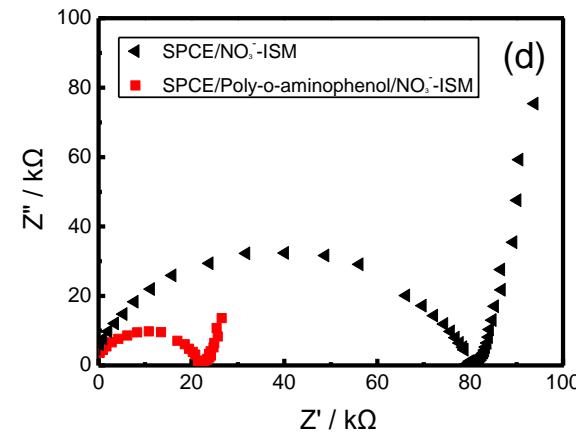
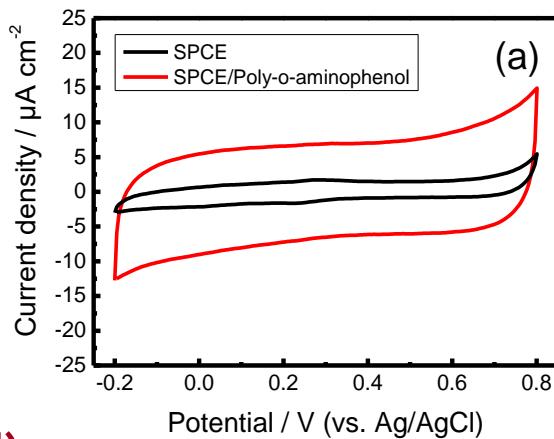
The ISE response time is *ca.* 10-30 s to attain a steady potential reading (± 0.5 mV) for concentrations ranging from 0.1 to 10^{-5}M . And ion selectivity is as good as that of an inner solution-type ISE.



Solid Contact – What, Why, & How?



Electrodeposition of **poly-o-aminophenol (POAP)** as a solid contact layer for ion-to-electron transduction

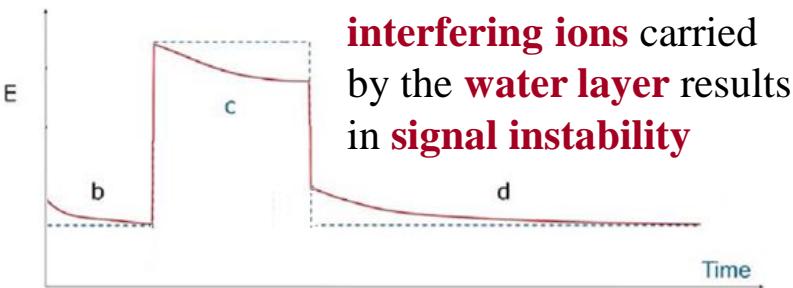
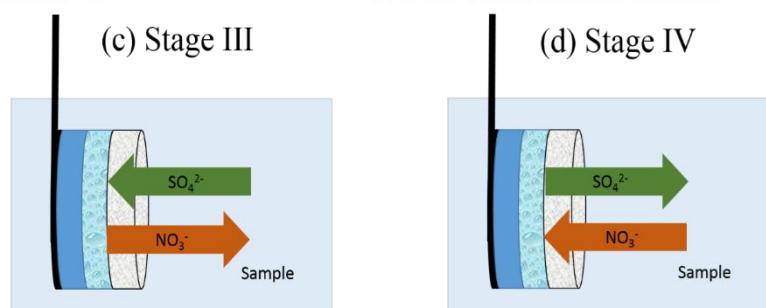
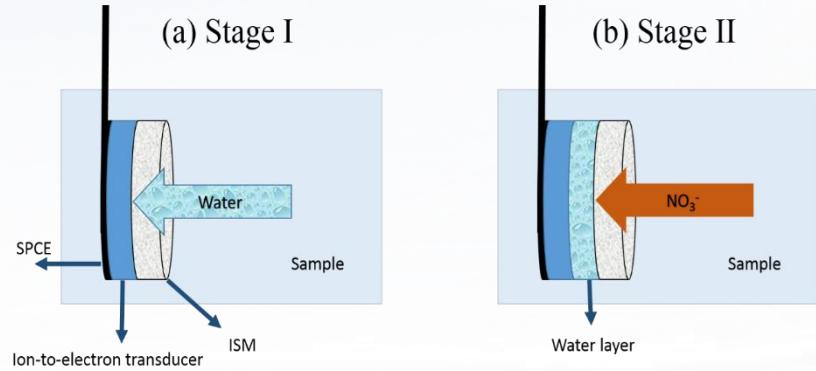


$$E = f_n \text{ (field effect)} = f_n ([\text{ion}])$$

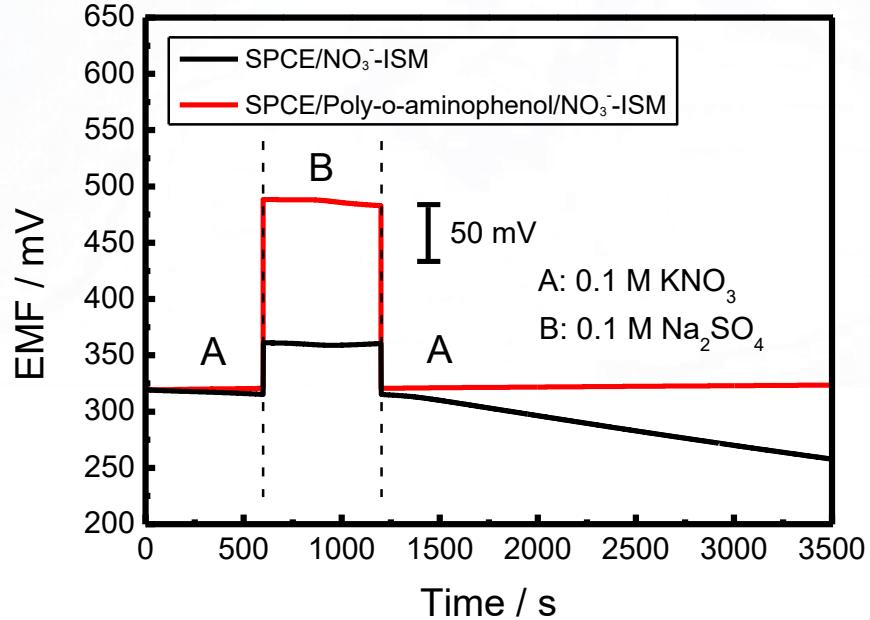
Solid contact contributes C_{dl} and reduces R_{ct}



Reduces “Water-Layer Interference” besides “Ion-to-Electron Transduction”

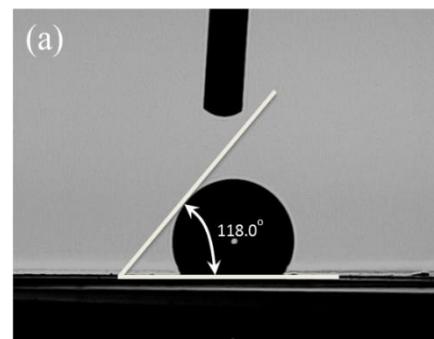


Ref.: Lindner and Gyurcsanyi, 2009

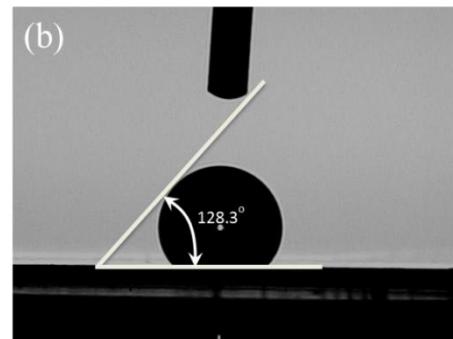


Increases CA

SPCE

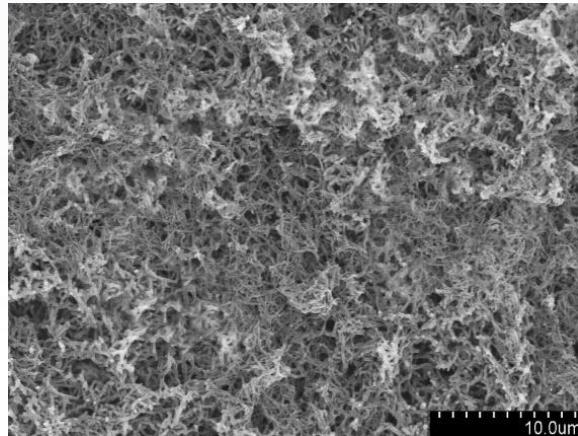


SPCE/POAP

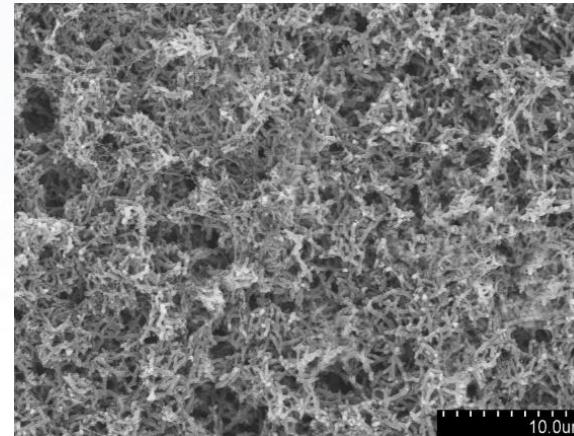


Surface Morphology Ctrl of PANI SC

(a) PANI10

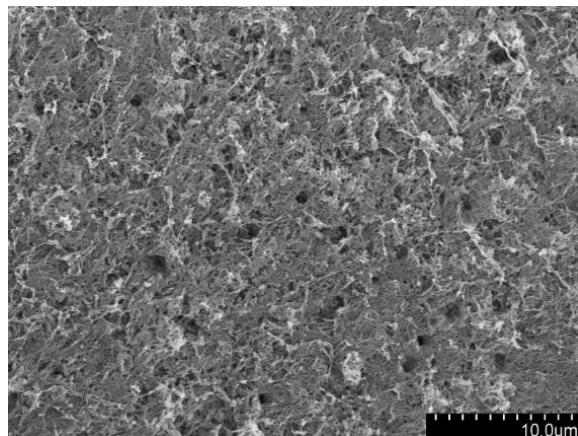


(b) PANI20

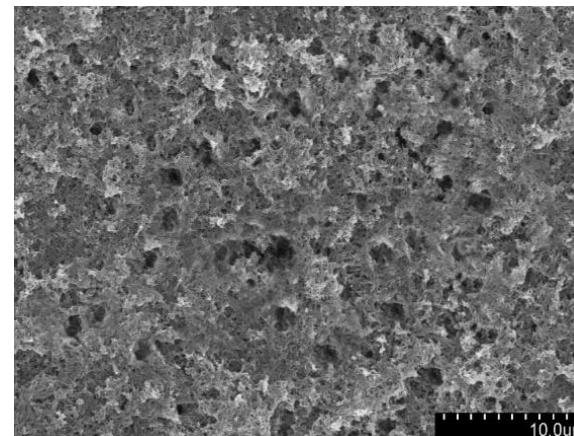


**Nano-fibrous
PANI surface**

(c) PANI50



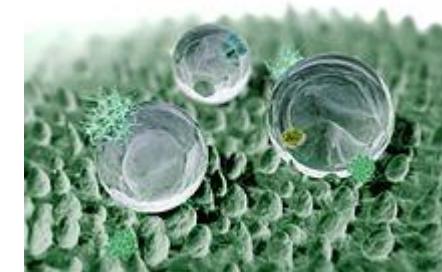
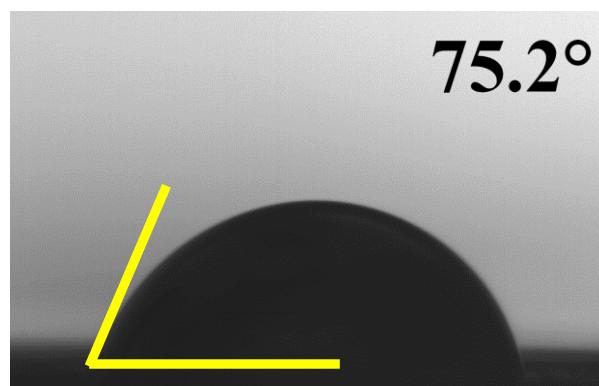
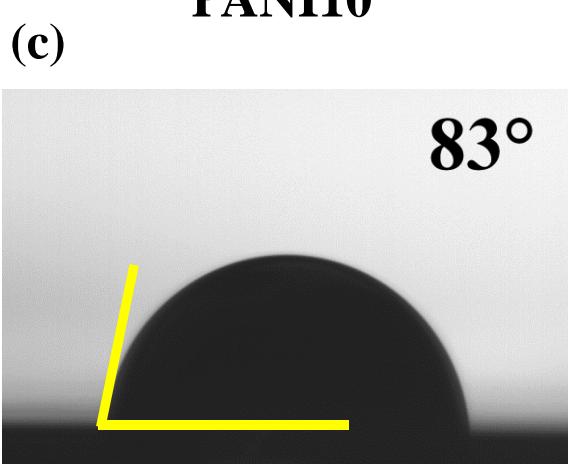
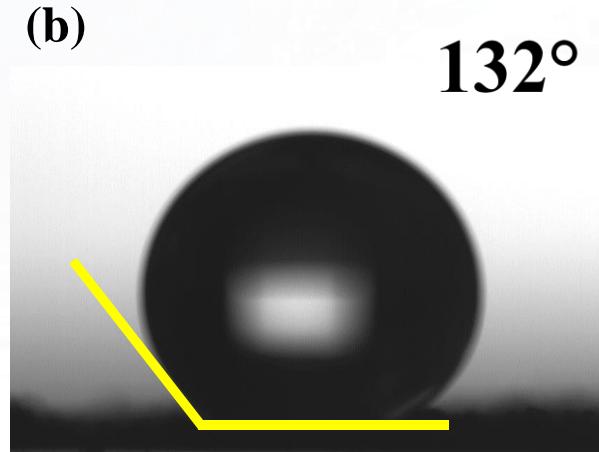
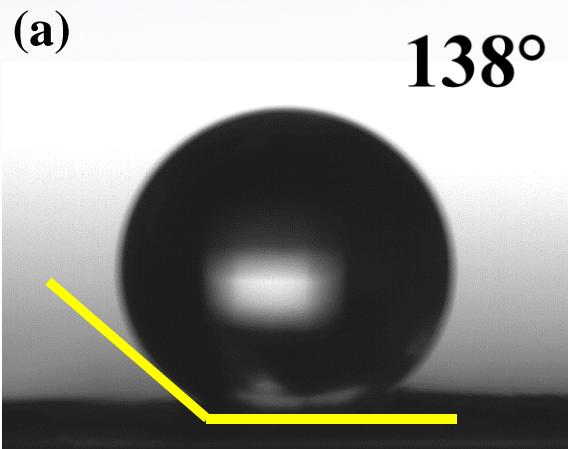
(d) PANI100



**Flat-sheet PANI
surface**

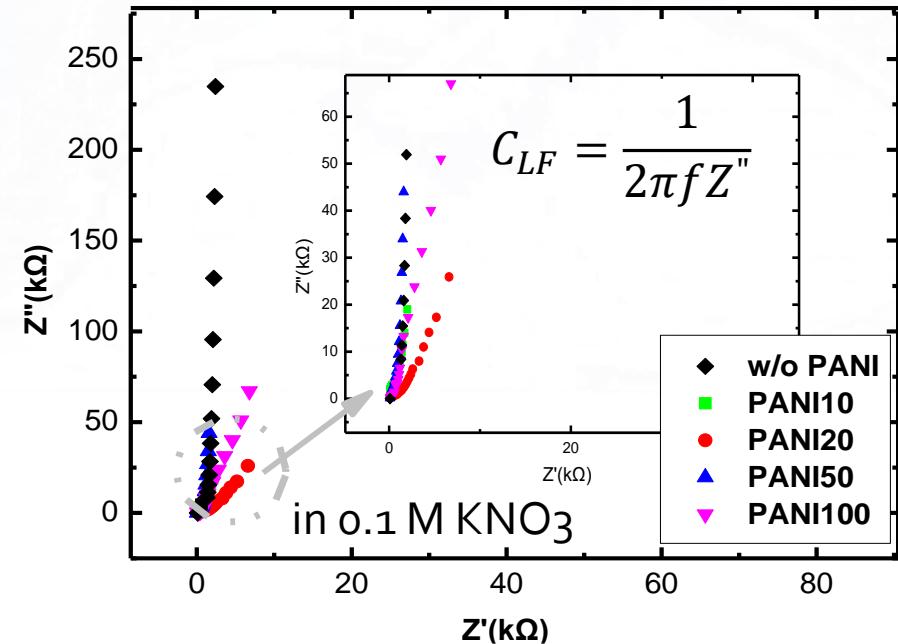
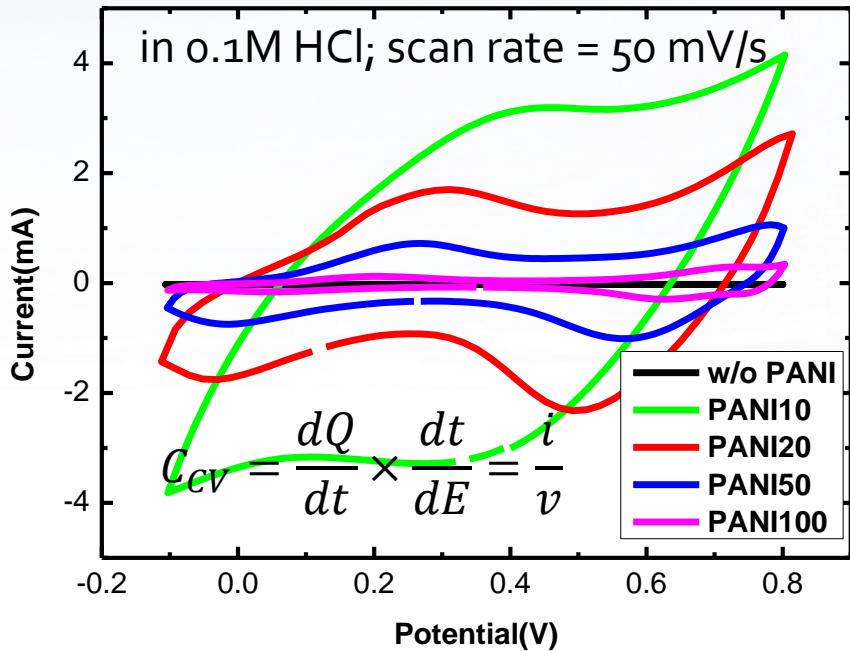


Hydrophobicity vs. Surface Morphology



nano lotus effect

Pseudo-capacitance Ctrl of PANI SC



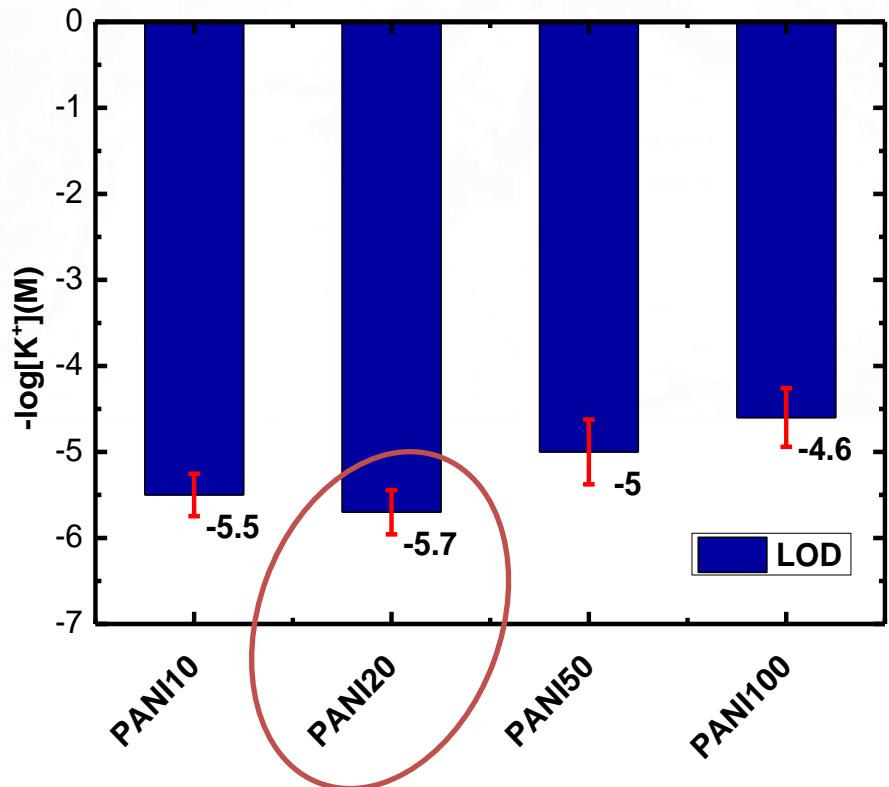
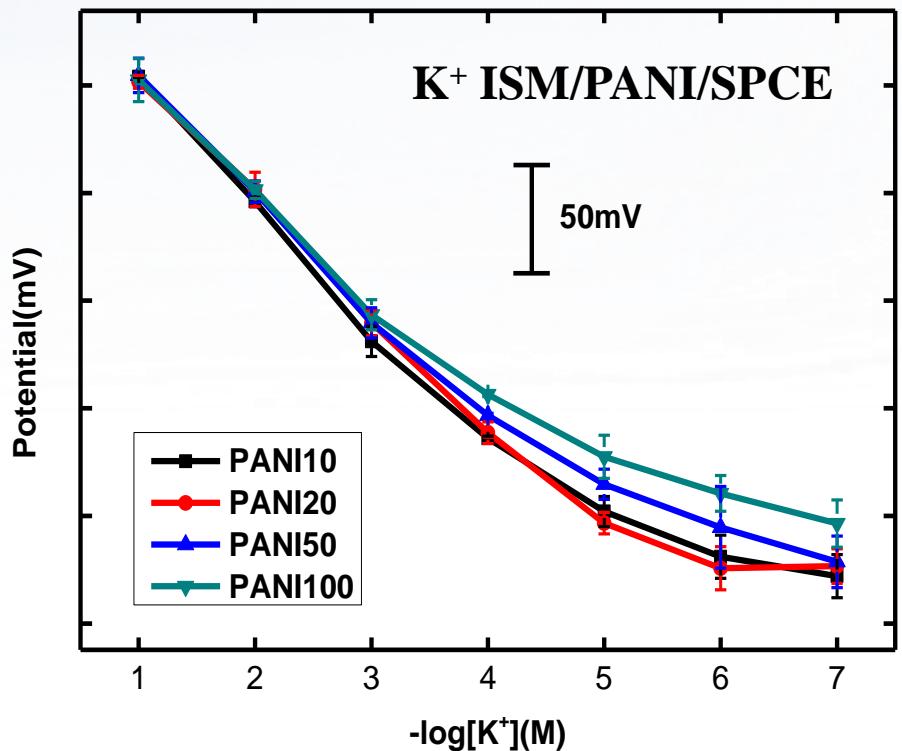
Pseudo-capacitance est. from CV:

- SPCE alone: $4.28 \times 10^1 \mu\text{F}$
 - PANI10: $4.61 \times 10^3 \mu\text{F}$
 - PANI20: $2.47 \times 10^3 \mu\text{F}$
 - PANI50: $9.46 \times 10^2 \mu\text{F}$
 - PANI100: $2.19 \times 10^2 \mu\text{F}$
- 100-fold
20-fold

Pseudo-capacitance est. from EIS:

- SPCE alone: $6.78 \times 10^1 \mu\text{F}$
- PANI10: $8.03 \times 10^2 \mu\text{F}$
- PANI20: $6.15 \times 10^2 \mu\text{F}$
- PANI50: $3.62 \times 10^2 \mu\text{F}$
- PANI100: $2.36 \times 10^2 \mu\text{F}$

ISEs of Different PANI Solid Contacts

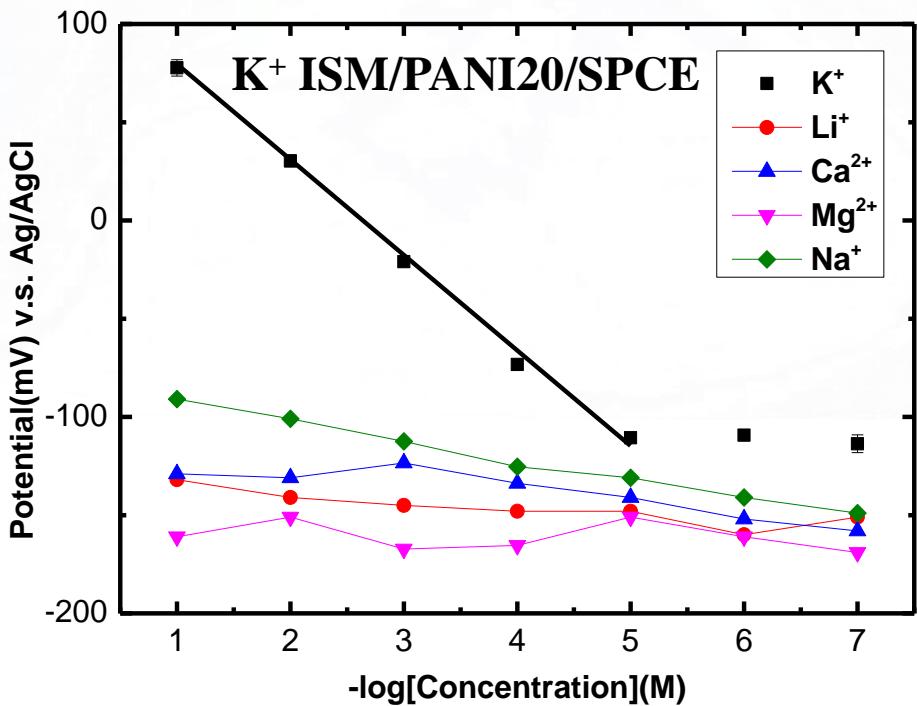
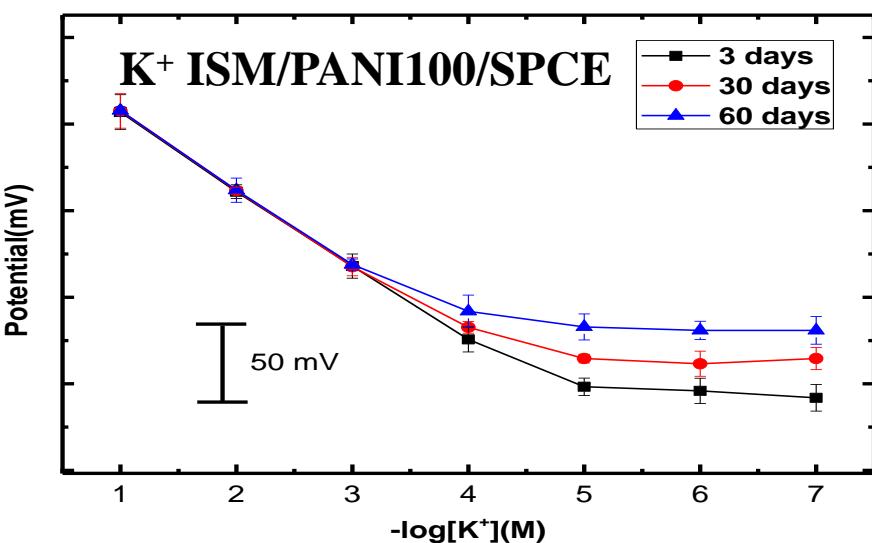
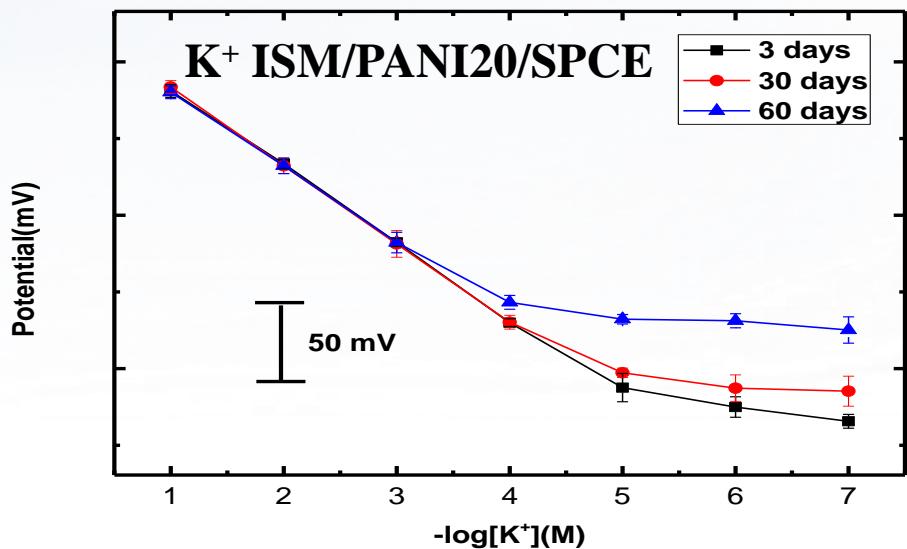


SEN (mV/dec) between 10⁻¹ and 10⁻⁵ M

- PANI10: 51.4 mV/decade
- PANI20: 52.3 mV/decade**
- PANI50: 48.5 mV/decade
- PANI100: 44.6 mV/decade

Performance of PANI solid contact: PANI20* ~ PANI10 > PANI50 > PANI100

Lifetime/Selectivity of PANI20 K⁺-ISE



1. PANI20 shows better stability than PANI100
2. > 30 day stability
3. Ideal ion selectivity

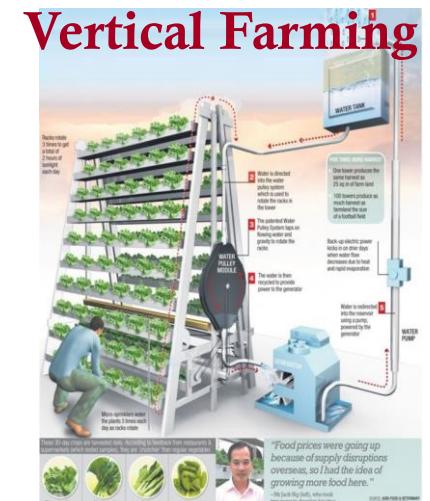
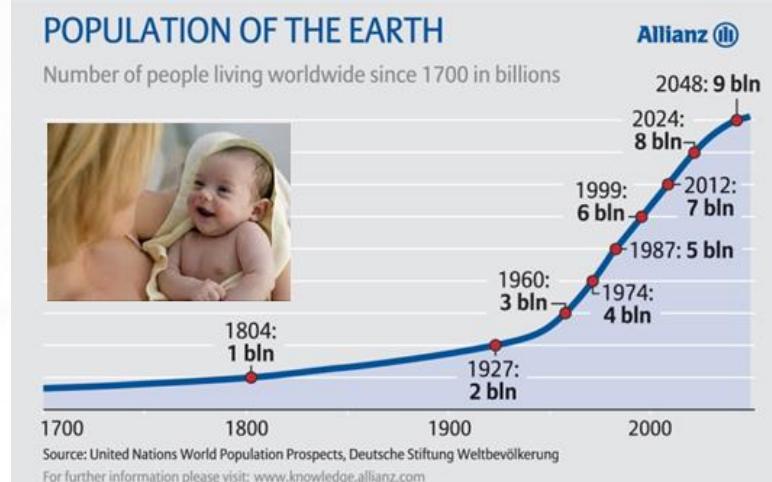
4. Multiplex Ion Monitoring for Hydroponics / Plant Factory

From Hydroponics to Vertical Farming

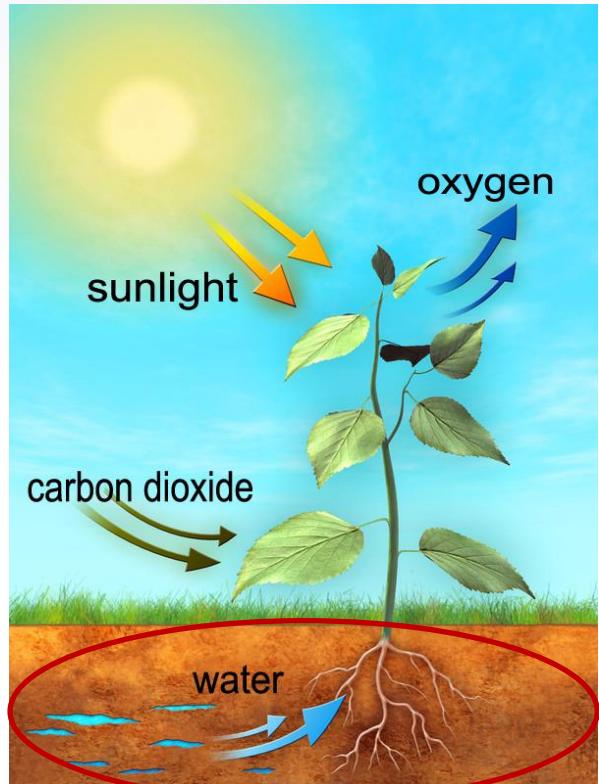


One of the earliest success hydroponics occurred on Wake Island, a rocky soil-less atoll in the Pacific Ocean, in the 1930s. This Pan American Airlines refueling stop used hydroponics to grow their own vegetables for their crew members and passengers.

(Website Materials)

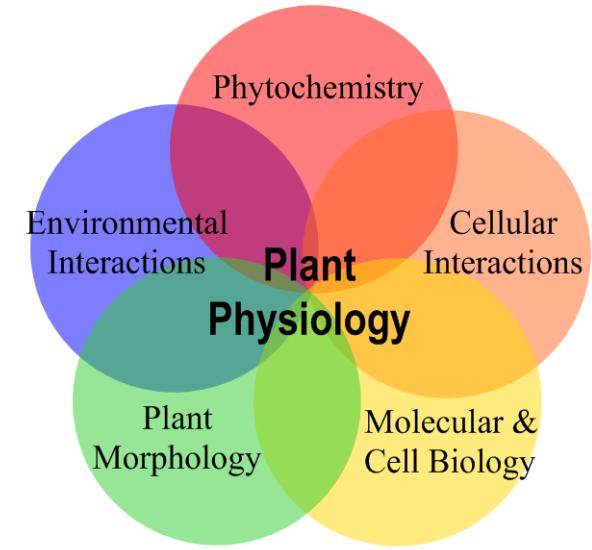
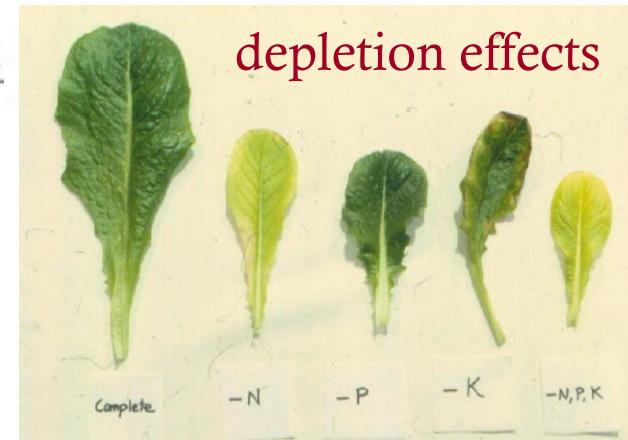


Plant Physiology and Plant Nutrition



replaced by nutrient solution
(hydroponics)

| Nutrient | Ions Absorbed by Plants |
|---------------------|---|
| Structural elements | |
| Carbon, C | CO_2 |
| Hydrogen, H | H_2O |
| Oxygen, O | O_2 |
| Primary nutrients | |
| Nitrogen, N | NO_3^- , NH_4^+ |
| Phosphorus, P | H_2PO_4^- , HPO_4^{2-} |
| Potassium, K | K^+ |
| Secondary nutrients | |
| Calcium, Ca | Ca^{+2} |
| Magnesium, MG | Mg^{+2} |
| Sulfur, S | SO_4^{2-} |
| Micronutrients | |
| Boron, B | H_2BO_3^- |
| Chlorine, Cl | Cl^- |
| Cobalt, Co | Co^{+2} |
| Copper, Cu | Cu^{+2} |
| Iron, Fe | Fe^{+2} , Fe^{+3} |
| Manganese, Mn | Mn^{+2} |
| Molybdenum, MO | MoO_4^{2-} |
| Zinc, Zn | Zn^{+2} |



nutrients for plant growth exist in ion forms and they are essential for plant health and growth

(contains images from the Internet)

Use of First-Gen ISEs for Hydroponics

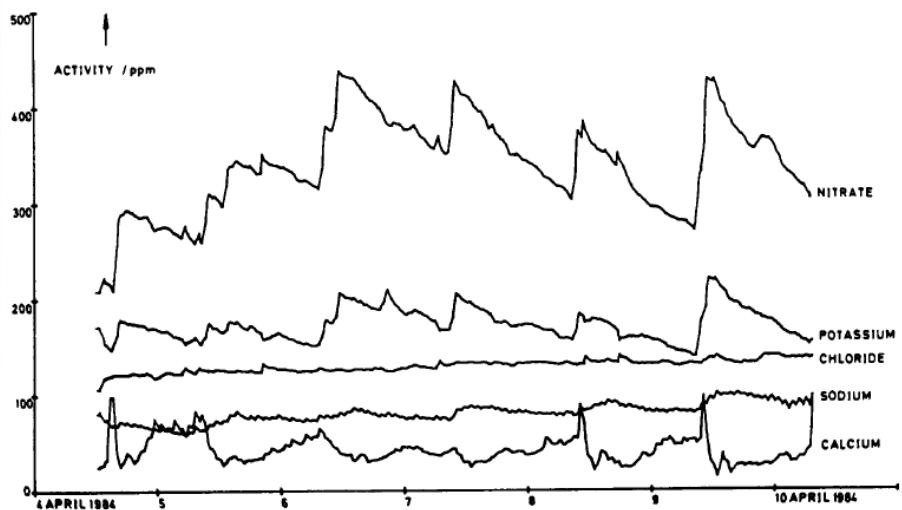
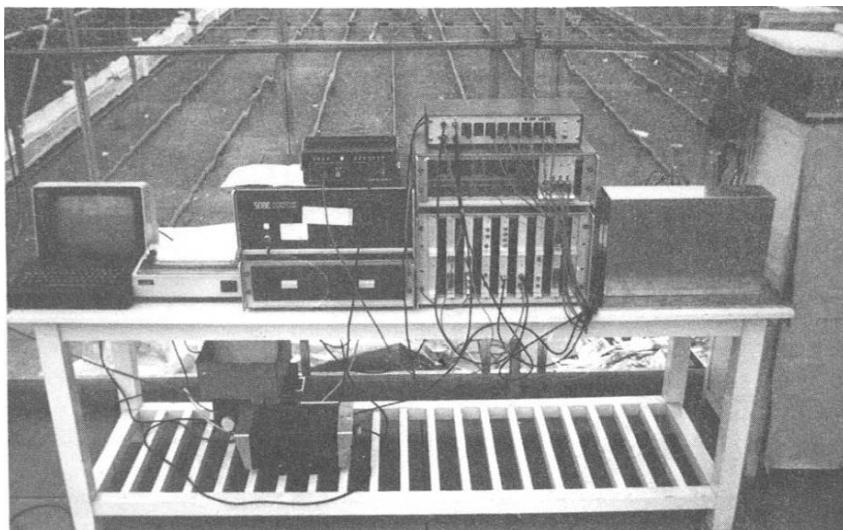
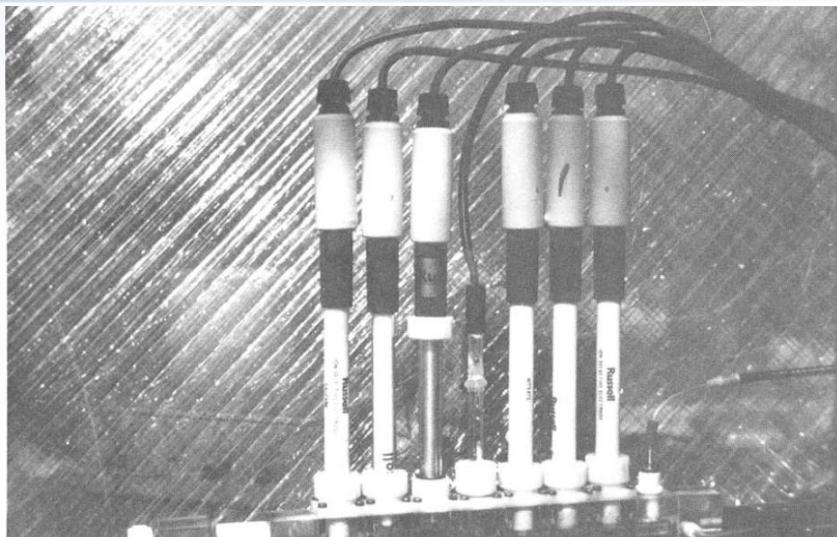


Fig. 10. Results from the ANFA showing changes in ion activity over a period of a week.

Automated nutrient film analyzer:

- Svanberg team, ICST (London)
- Tomato hydroponic growing
- ISEs + microprocessors
- 6 ions: NO_3^- , K^+ , Ca^{2+} , Cl^- , Na^+ , H^+
- One-week continuous monitoring



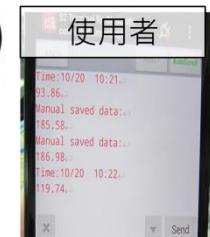
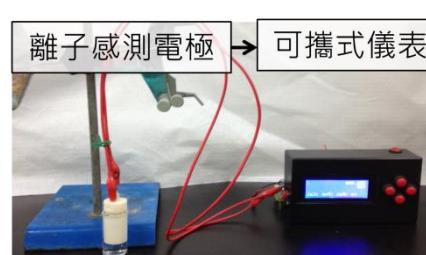
NEW Ion-Sensing Total Solutions for Smart Agriculture with 3rd Gen ISEs

離子感測電極:



<http://www.test-cn.com/>

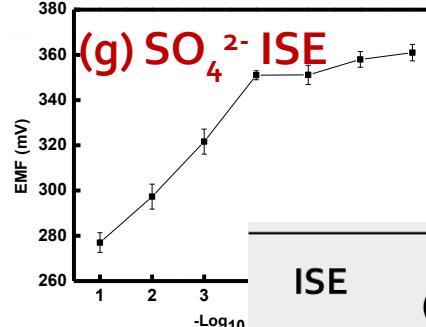
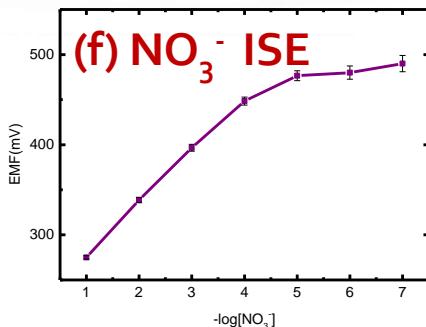
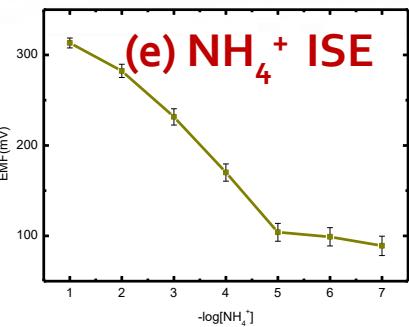
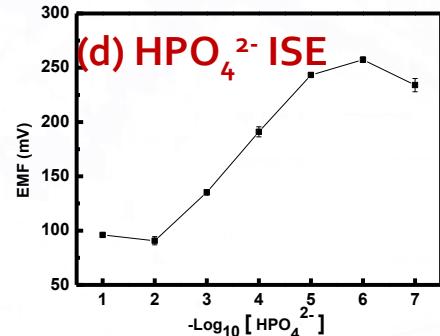
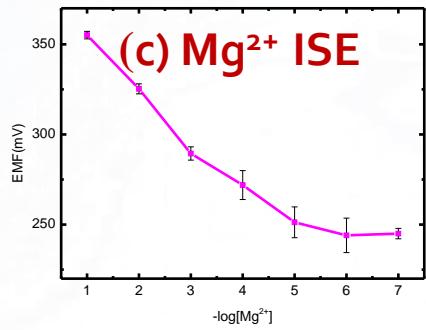
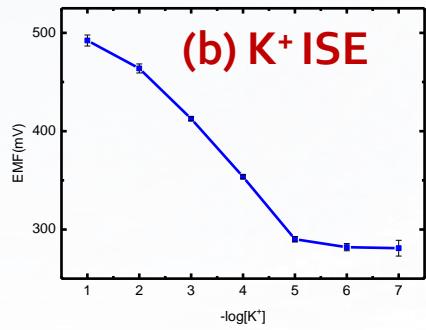
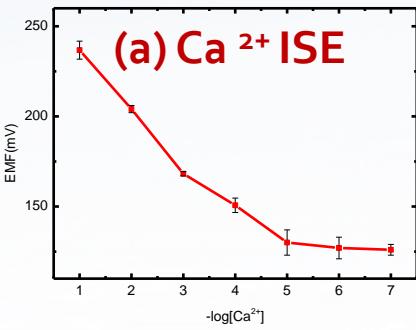
| 離子 | 靈敏度 (mV/decade) | 感測極限 (μM) |
|------|--------------------|---------------------------|
| 硝酸根 | 55.3 ± 1.1 | 16.9 |
| 銨根 | 55.8 ± 1.0 | 6.45 |
| 鉀 | 55.0 ± 0.8 | 7.2 |
| 鈣 | 26.7 ± 0.6 | 16.2 |
| 鎂 | 26.1 ± 0.8 | 14.4 |
| 硫酸根 | 29.3 ± 1.3 | 32.36 |
| 磷酸氫根 | 32.9 ± 0.9 | 12.59 |



20150616-18 光電展/植物工廠展 (台北南港世貿展覽館)
2015 Taiwan Plant Factory and Agriculture Facility Expo
(Taiwan Patent Granted)



Applications to Macro-nutrient Detection

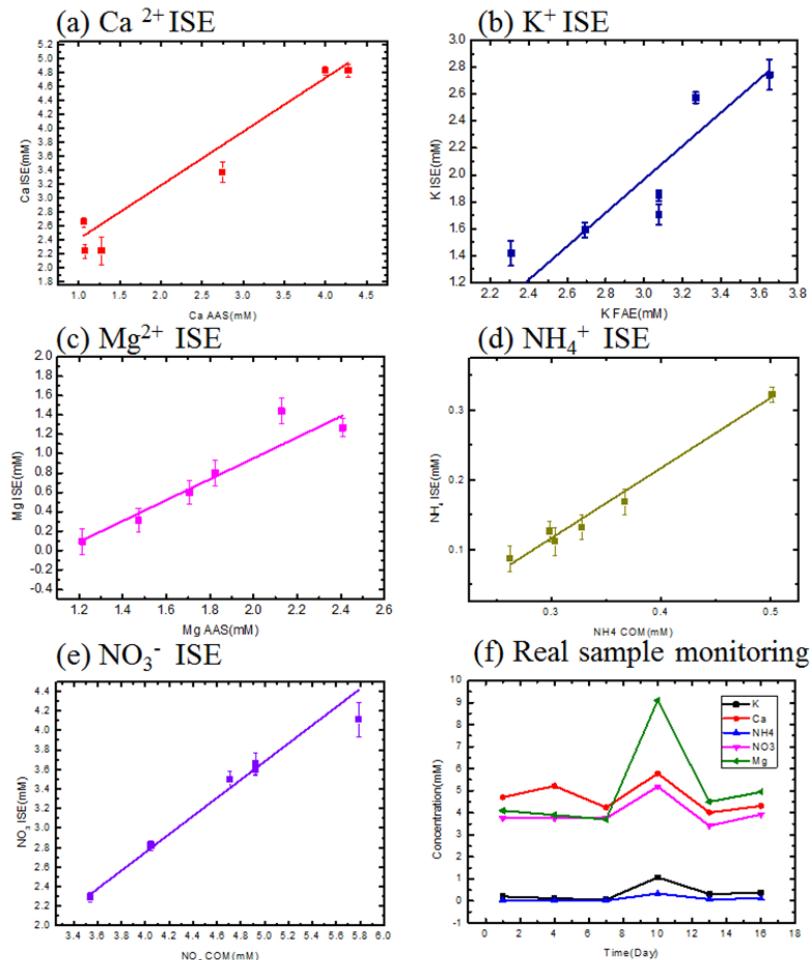
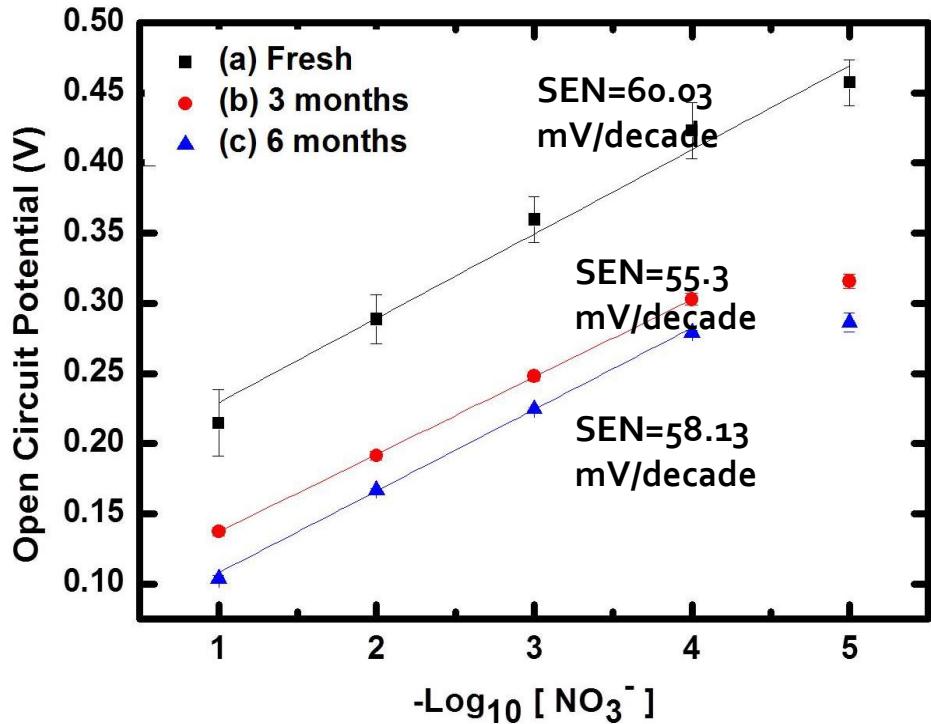


$$E_M = E^0 + \frac{RT}{ZF} \ln a_I(aq)$$

Theoretical SEN = $(59.1/z)$ mV/ $\log C$
at 25 °C (298 K)

| ISE | Sensitivity (mV/decade) | Detection limit (mM) |
|---------------------|----------------------------|-------------------------|
| NO_3^- | 55.3 | 0.0169 |
| NH_4^+ | 55.8 | 0.00645 |
| Ca^{2+} | 26.7 | 0.0162 |
| K^+ | 55.0 | 0.00724 |
| Mg^{2+} | 26.1 | 0.0144 |
| SO_4^{2-} | 29.3 | 32.36 |
| HPO_4^{2-} | 32.9 | 12.59 |

Lifetime and Reliability Test



- ISE lifetime greater than 6 months
- $R^2 = 0.99$ wrt standard methods or commercial ISEs

- detect real samples in a plant factory

Smart Multiplex Ion Detection (MID)



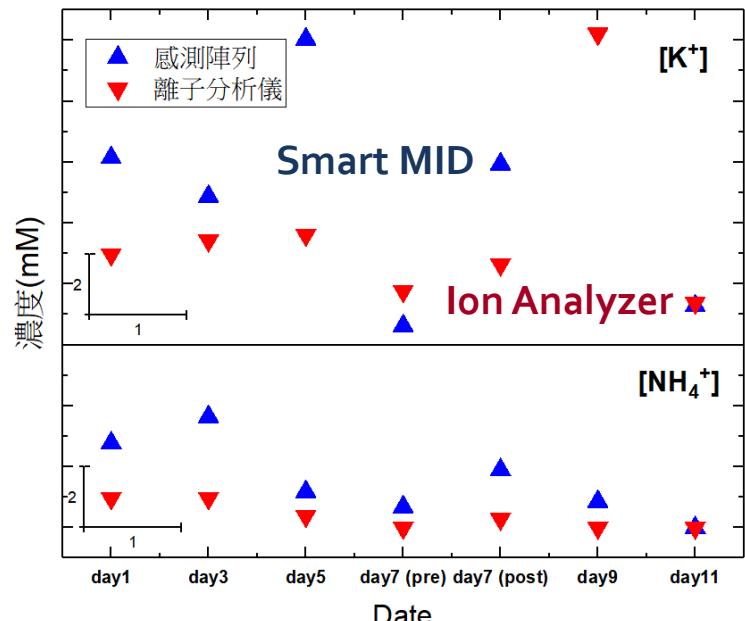
Multi-ion sensor chip (Yen, 2017)



Bluetooth smart sensing module & APP (Pan and Cheng, 2017)



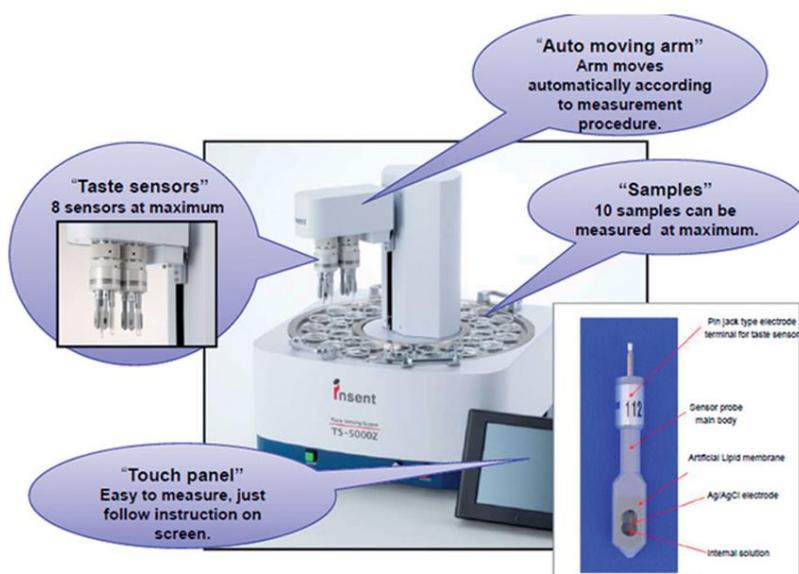
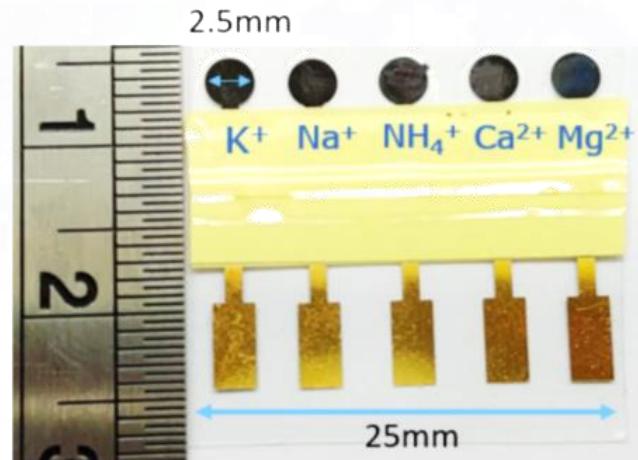
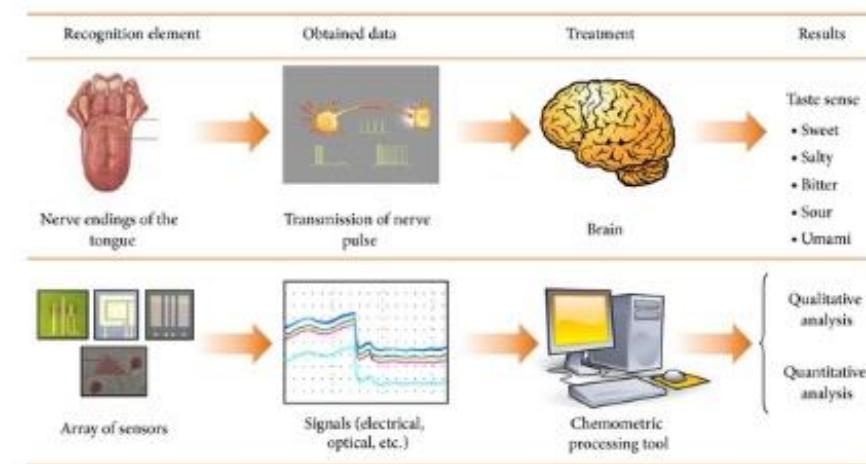
Hydroponic sample measurement in the NTU plant factory with Smart MID



Nutrient monitoring results during hydroponic cultivation

5. ISE e-Tongue Chip Application

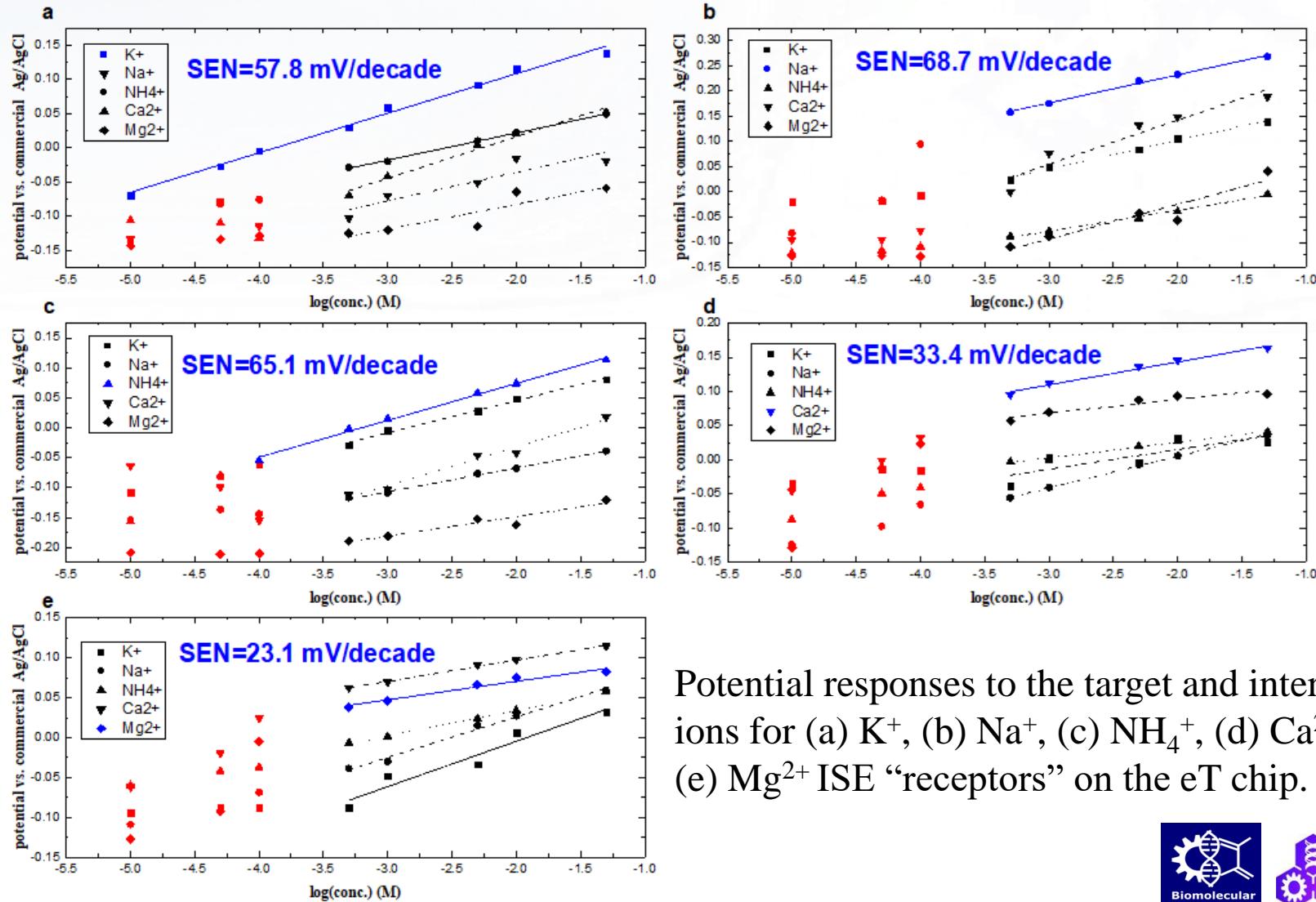
From MID to New Electronic Tongue (eT)



Rationales for an ISE chip as a novel eT

- 1) Each ion-selective electrode (ISE) unit can serve as a “taste” receptor.
- 2) Most salty & sour tastes results from ions, so do some bitter tastes.
- 3) Ionophores can cross react with sweet and bitter molecules.
- 4) ISEs are more reproducible & stable than conducting polymer electrodes.
- 5) Low cost & compatible with Smart tech.

SEN and SEL Check for ISE “Receptors”



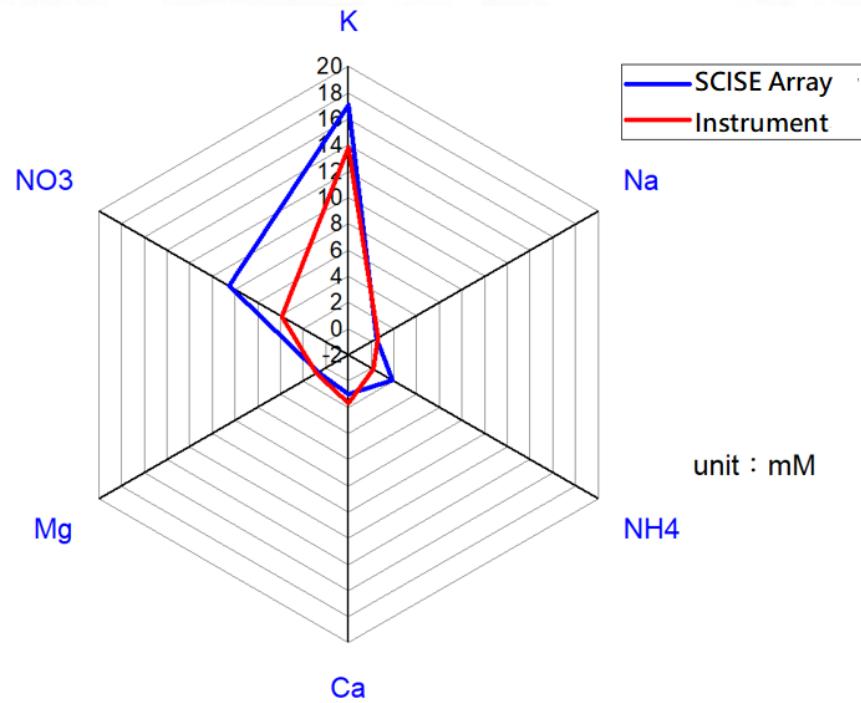
Potential responses to the target and interfering ions for (a) K⁺, (b) Na⁺, (c) NH₄⁺, (d) Ca²⁺, and (e) Mg²⁺ ISE “receptors” on the eT chip.



Taste of a Lettuce Juice with the eT Chip

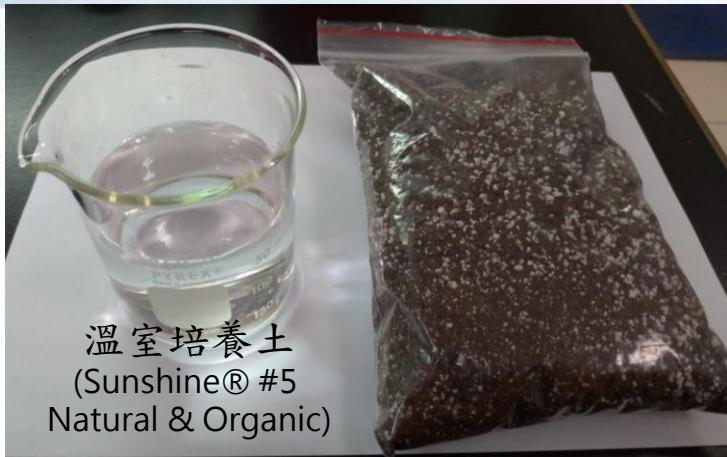


- **Taste exp. with the ISE eT chip**
 1. ISE chip calibration with high & low-conc. standard solutions.
 2. Taste the sample: 4 gram of lettuce juice + 20 ml of DIW.
 3. Convert potential signals to concentrations.
- **Control exp. of sample measurements by an ion analyzer for K⁺, Na⁺, NH4⁺, Mg²⁺, Ca²⁺ and a spectrophotometer assay for NO₃⁻.**



The major “tastes” of a lettuce juice is nitrate and potassium ion.

Taste of a Soil Sample with the eT Chip

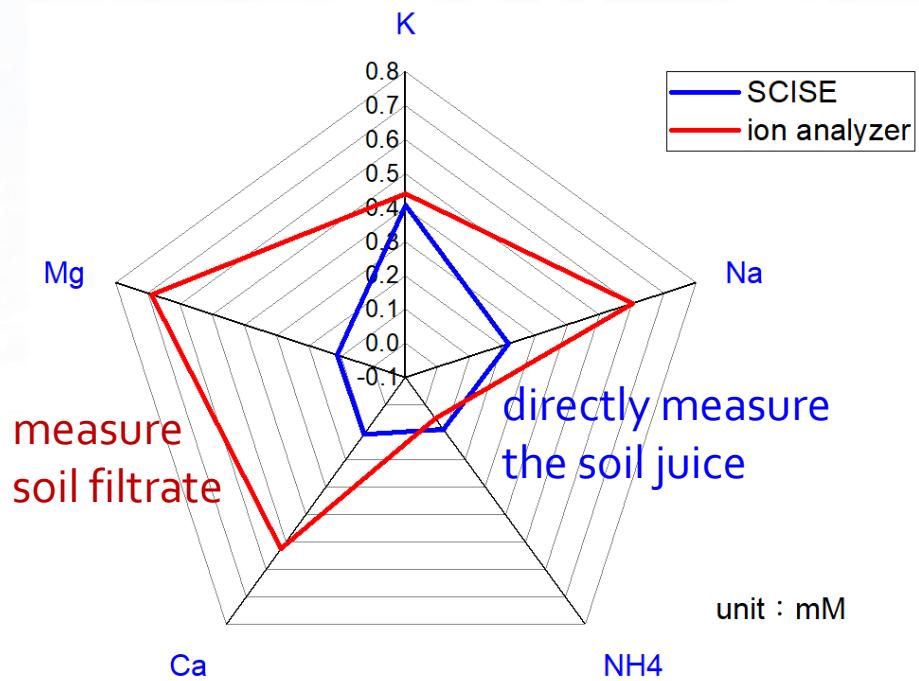


- 實驗步驟- ion sensing chip

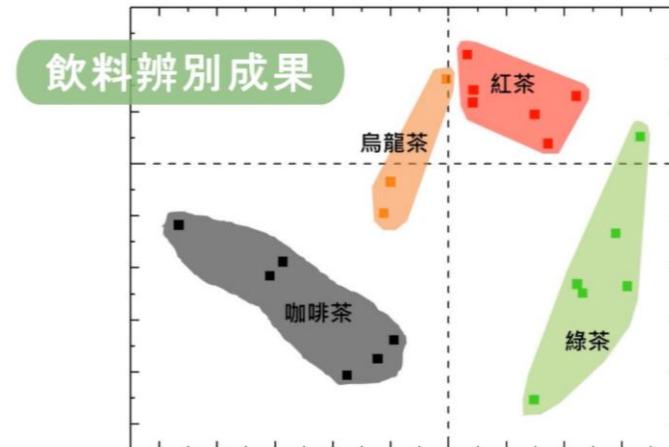
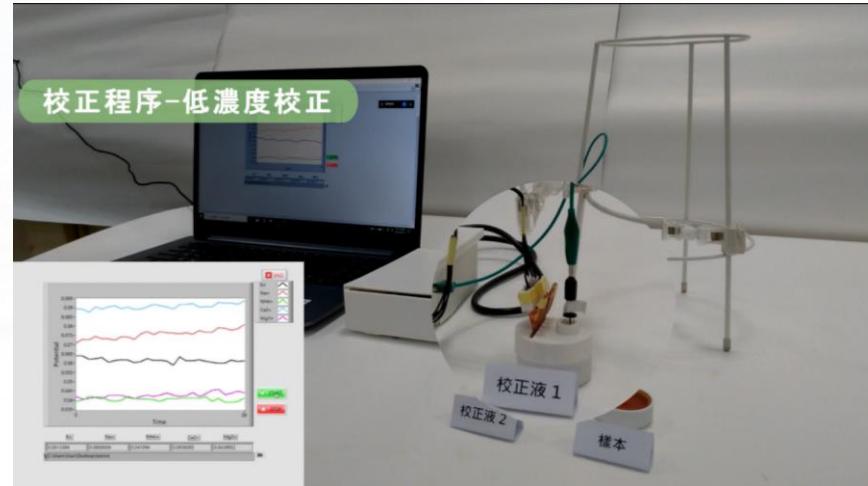
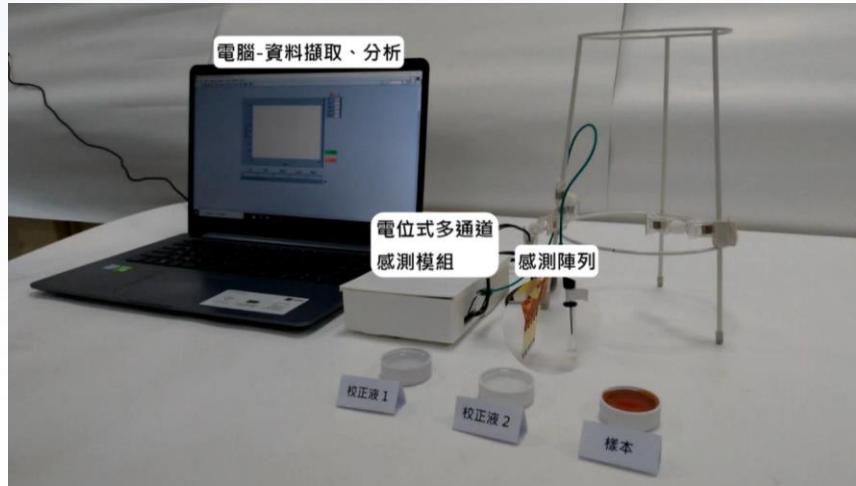
1. 校正:量測高/低濃度標準液
2. 量測樣本:混合土壤與去離子水，濃度為0.1 g/ml 不需過濾
3. 將量測訊號換算成濃度

- 實驗步驟- ion analyzer (離子分析儀)

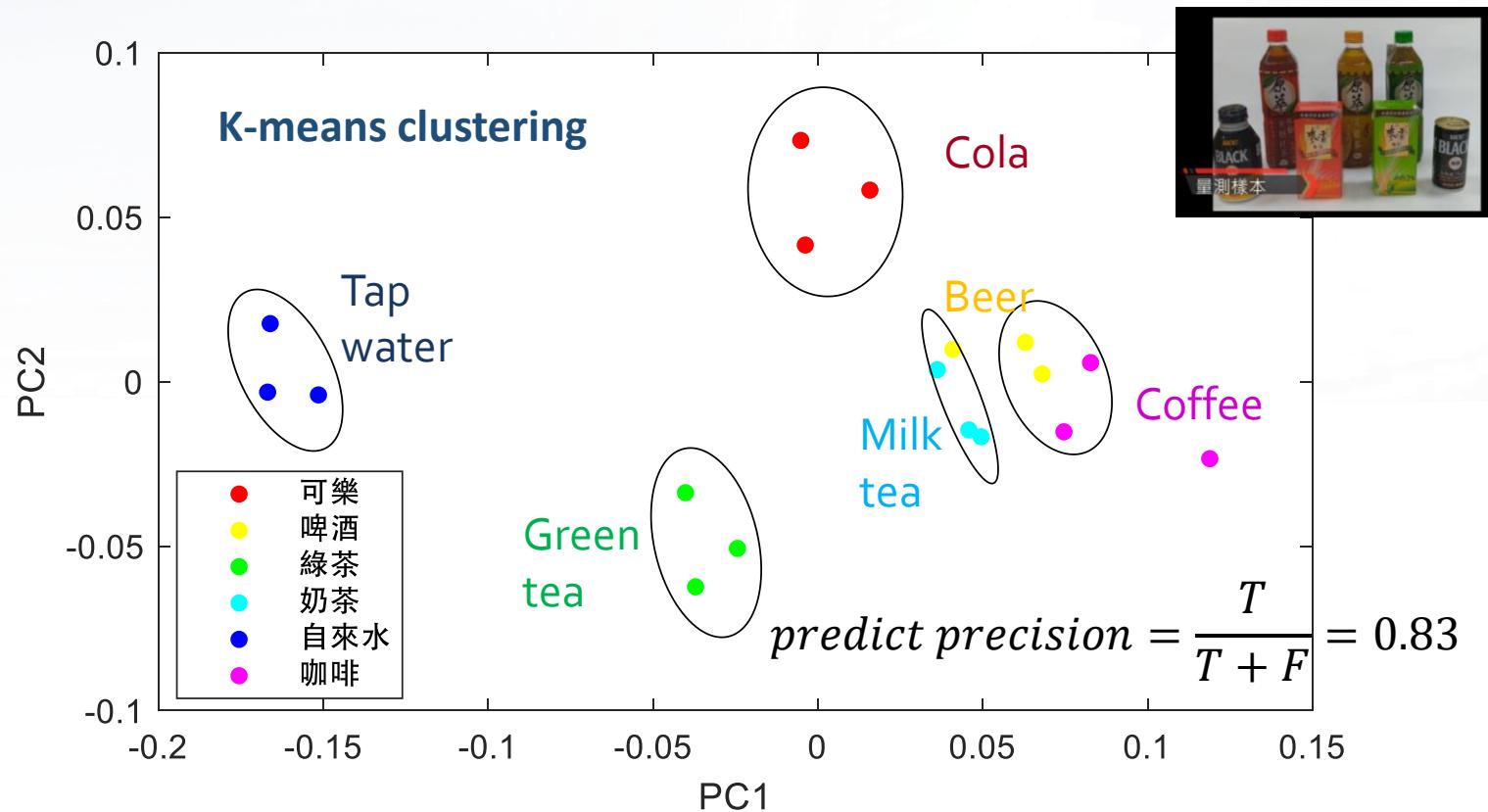
1. 製備樣本:混合土壤與去離子水，濃度為0.1 g/ml
2. 將樣本離心與過濾(0.25 mm)
3. 將樣本注入儀器量測



From Taste of Ions to Taste of Flavors



eT Taste for Beverage Discrimination



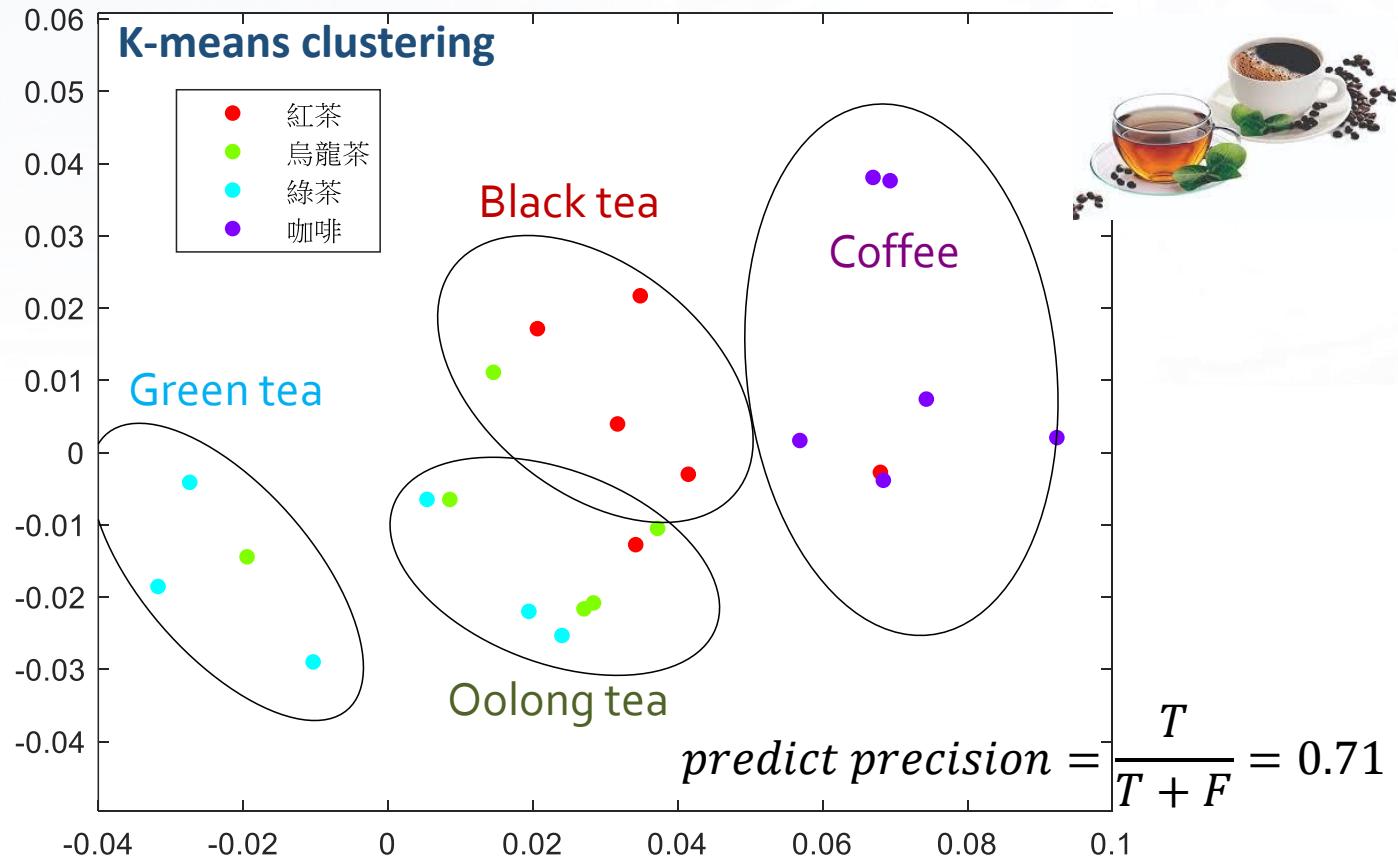
PCA plots for commercial drinks “tasted” with the eT.

Different colors represents different drinks.

The ellipses are depicted to discriminate clusters.



Discrimination between Teas and Coffee



PCA plots for the brewed teas and coffee “tasted” with the eT.
Different colors represents different drinks.
The ellipses are depicted to discriminate clusters.

6. Concluding Remarks

Concluding Remarks

1. Sensors providing reliable, real-time, high-content chemical information (e.g., ion composition, taste, & smell) have great potentials in the era of AI-driven agriculture.
2. Fusion of frontier electrochemistry, biochemistry, device science and smart technology shows benefits in R&Ds of intelligent chemical/bio-sensing systems for agriculture.
3. The third generation of ISE uses a solid-contact layer to convert an ion concentration into a potential signal, which has the advantages of cost, size, and arraying on a chip.

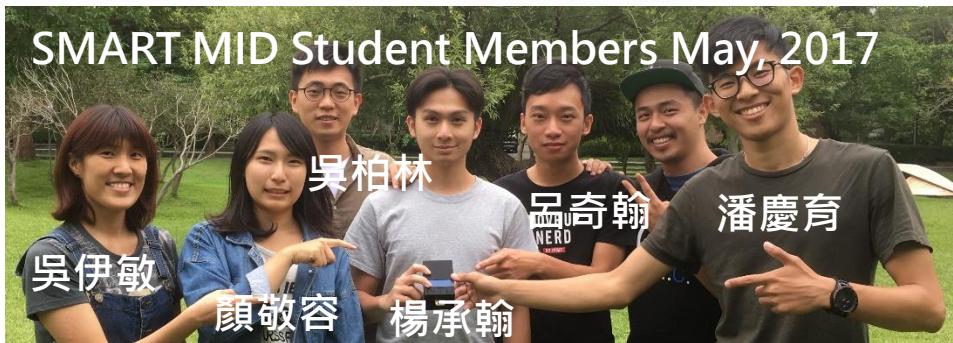
Concluding Remarks (Cont'd)

4. Smart multiplex ion detection for element monitoring during hydroponic cultivation can be attained with the ISE array chip, a Bluetooth module and smartphone APP.
5. Preliminary studies show that the solid-contact ISE arrays can be used as a novel electronic tongue chip, which not only can sense the “ion taste” of vegetable and soil samples but also can discriminate beverages and tastes between teas and coffee.
6. We look forward to collaborations with smart agriculture experts to drive our intelligent biosensing systems into realistic applications.

THANKS to the IBS Lab Members at BME, NTU Collaborators, and All Grant Funders for This Work



Special Thanks to
Prof. Tzong-Chi Cheng,
Prof. Wei Fang, and Prof.
Jian-Zhang Chen and
SMART MID Team



ISE Research Supported by

